



## PRODUCT DATA SHEET

# Sarnafil® Decor Profile (US)

PVC extruded accessory

### PRODUCT DESCRIPTION

Sarnafil® Decor Profile (US) is a durable, PVC extruded accessory designed to emulate the appearance of a standing seam metal rib, with heat weldable flanges for securement onto a Sarnafil roof membrane.

### WHERE TO USE

Used with Sarnafil roof membranes to create the appearance of a standing seam metal roof.

#### Areas of Application

- Domed Roofs
- Pitched Roofs
- Flat Roofs

### CHARACTERISTICS / ADVANTAGES

- Color match to Sarnafil roof membranes
- Hot-Air weldable

## PRODUCT INFORMATION

<b>Composition / Manufacturing</b>	Same high quality ingredients used to manufacture Sarnafil roof membrane.
<b>Packaging</b>	<ul style="list-style-type: none"><li>▪ 25 Decor Profiles per tube</li><li>▪ 30 rigid PVC connectors per tube</li><li>▪ Tube Length: 10 ft 4" (3.1 m)</li><li>▪ Tube Weight: 57 lb (25.9 kg)</li></ul>
<b>Shelf Life</b>	N/A
<b>Storage Conditions</b>	N/A
<b>Appearance / Colour</b>	<ul style="list-style-type: none"><li>▪ White, Tan, Reflective Gray, Patina Green, Copper Brown, Evergreen*, Lead Gray, or Custom</li></ul> <small>*Evergreen is not a stocked color. For lead times and minimum roll order requirements, contact Sika Roofing Customer Service.</small>
<b>Dimensions</b>	Length: 10 ft (3.04 m) Height: 1" (25 mm) Profile Width: 1/2" (13 mm) Base Width: 1-3/8" (35 mm) Weight: 1.93 lb (876 g)

## BASIS OF PRODUCT DATA

Product properties are typically averages, obtained under laboratory conditions. Reasonable variations can be expected on-site due to local factors, including environment, preparation, application, curing and test methods.

## FURTHER INFORMATION

### Availability

Sarnafil® Decor Profile (US) is available directly from Sika Canada Authorized Applicators when used within a Sika® Sarnafil® Roofing or Waterproofing System. Contact Sika Canada or visit our website at [www.sika.ca](http://www.sika.ca) for further information.

### Warranty

Upon successful completion of the installed roof by the Sika Canada Authorized Applicator, Sika Canada can provide a warranty to the Building Owner via the Authorized Applicator.

## ENVIRONMENT, HEALTH & SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

Welding area of the Sarnafil roof membrane to receive the Decor Profile shall be clean and dry.

### APPLICATION

1. Using a chalk line and removable chalk, mark out a line for laying the Decor Profile.
2. Pre-assemble the Decor Profile sections, to create the required length, by inserting a provided connector into one end of a profile section then with the exposed portion of the connector into a second profile section butting the two sections together.
3. Using a hand welder, hot-air weld the ends of adjoining Decor Profiles together.
4. Align the Decor Profiles along the chalk line. Decor Profiles should generally line up with edge of Sarnafil roof membrane overlap. Do not cover overlap.
5. If using the Sarnamatic® or Leister Uniroof automatic welding machine with the Decor Rib Profile kit, position machine to start the weld. Regularly check the Decor Profile guide. If hand welding, a 2 x 8" (50 x 203 mm) nailer may be needed to keep Decor Profiles straight.
6. Hand weld the Decor Profiles in areas where the automatic welding machine cannot be used. If required, heat weld a piece of Sarnafil roof membrane over the exposed end and trim to give a clean finish.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: [www.sika.ca](http://www.sika.ca)

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**Product Data Sheet**

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