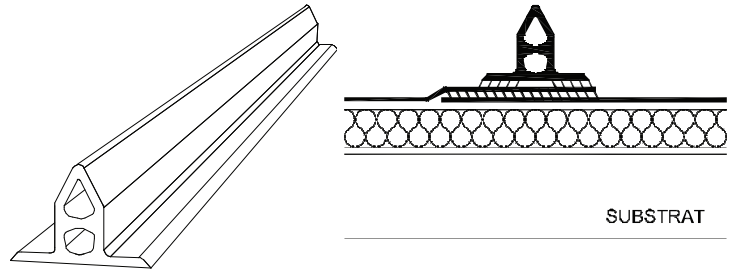


PRODUCT DATA SHEET

Edition 06.2013/v2

Décor Profile



Description	The Décor Profile is a durable, PVC extrusion used to emulate the appearance of a standing seam metal rib roof on a Sika® Sarnafil® roof system.
Composition	<ul style="list-style-type: none"> ▪ The Décor Profile is made of the same high quality ingredients used to manufacture Sarnafil® roof membranes.
Features	<ul style="list-style-type: none"> ▪ Net dimensions are 25 mm (1 in) height x 35 mm (1 3/8 in) base width with a profile width of 13 mm (1/2 in). Each rib is also 3.04 m (10 ft) long and weighs approximately 817 g (1.8 lb). ▪ The Décor Profile is available in the following colours - Copper Brown, Evergreen, Lead Gray, Light Gray, Patina Green, and Tan. ▪ Sika Canada's EnergySmartRoof® colour family consists of White, Tan, Light Gray, and Patina Green. ▪ Custom colours are available subject to minimum volume requirements. ▪ Heat-weldable flanges to secure the Décor Profile onto Sarnafil® membrane.
Packaging/Storage	<ul style="list-style-type: none"> ▪ The Décor Profile is supplied in tubes containing 25 pieces. ▪ Each tube is approximately 3.1 m (10 ft 4 in) long and 23.6 kg (52.5 lb). ▪ A package of 30 rigid PVC connectors is supplied with each tube.
Installation	<p>Décor Profile is ideally suited for Sarnafil® adhered roof systems. Décor Profile shall be installed parallel with roof slope where possible. Welding area of the Sarnafil® membrane to receive Décor Profile shall be clean and dry. Heat-weldable flanges to secure the Décor Profile onto Sarnafil membrane.</p> <ol style="list-style-type: none"> 1. Using a chalk line and removable chalk, mark out a line for laying the Décor Profile. 2. Pre-assemble the Décor Profile sections to create the required length using the plastic connectors. Insert a connector into the end of one the Décor Profile section. Insert the exposed portion of connector into a second the Décor Profile section butting the two sections together. 3. Using a hand welder, hot-air weld ends of adjoining the Décor Profiles together. 4. Align the Décor Profile along the chalk line. Décor Profile should generally line up with edge of Sarnafil® membrane overlap. Do not cover overlap. 5. If using the Sarnamatic-641/641mc or 661 automatic welding machine with the Décor Profile adapter kit, position machine to start the weld. Regularly check the Décor Profile guide. If hand welding, a 50 x 203 mm (2 x 8 in) nailer may be needed to keep Décor Profile straight. 6. Hand weld the Décor Profile in areas where Sarnamatic cannot be used. If required, a piece of Sarnafil® membrane is heat welded over the exposed end and trimmed to give a clean finish.
Availability	The Décor Profile is available directly from Sika Canada Authorized Applicators when used within a Sika® Sarnafil® Roofing or Waterproofing System. Contact Sika Canada or visit our website at www.sika.ca for further information.
Warranty	Upon successful completion of the installed roof by the Sika Canada Authorized Applicator, Sika Canada can provide a Warranty to the Building Owner via the Authorized Applicator.
Maintenance	The Décor Profile requires no maintenance. As a prudent preventative measure, Sika Canada recommends that the Owner or that the Owner's designated representative inspect the installed roof system for damage, plugged drains, weathered sealants, etc. at least twice a year and after each storm.
Technical Support	Sika Canada provides technical support. Technical staff is available to advise applicators as to the proper installation method.

**Health and Safety
Information**

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

**KEEP OUT OF REACH OF CHILDREN
FOR INDUSTRIAL USE ONLY**

The information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions, within their shelflife. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: www.sika.ca

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