

Sikaflex®-221 (2 x 300 ml):
Polyurethane sealant and adhesive for general usage

Sika® Primer-207 (1 x 30 ml):
Black polyurethane primer

Sika® Remover-208 (1 x 250 ml):
Solvent cleanser to remove uncured polyurethane

Sika® PowerClean Aid (1 x 24 pads):
Melamine pad for cleaning and priming

Sikaflex®-221 Kit All-in-1 Sealant Kit



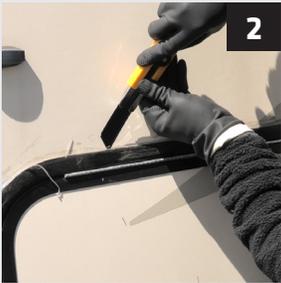
PREP



1 Wear necessary personal protective equipment for application: safety gloves, protection mask and safety glasses.



Application air and substrate temperature should be between 5 - 40 °C.



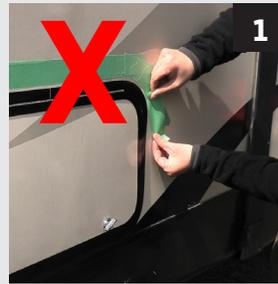
2 Remove existing sealant with a spatula or scraper and remove residue with a clean cloth.



3 Use a **Sika® PowerClean Aid** pad with a small amount of water and clean to ensure that the application surface is clean, sound, dry and free of any contaminants (dust, oil, grease, etc.).



PRIME



WARNING: DO NOT USE masking tape to delimit the application area of the primer.



WARNING: Applying the primer using masking tape to delimit the application area will not prevent leakage through the masking tape.



3 Cut a **Sika® PowerClean Aid** pad to the size required for the application with a snap-off utility knife.

Shake bottle of **Sika® Primer-207** very thoroughly until the mixing ball rattles freely. Continue shaking for another minute.



4 With the pad, apply a thin, uniform coat of **Sika® Primer-207** along the application surface area and in the joint. Allow to dry for ten (10) minutes.





APPLY



1 For ease of application, once the primer is applied, we suggest delimiting the application area with masking tape to prevent the sealant from being inadvertently applied to glass or paint¹.



2 Cut the nozzle of the **Sikaflex®-221** to the desired joint width and puncture the aluminum seal of the cartridge.



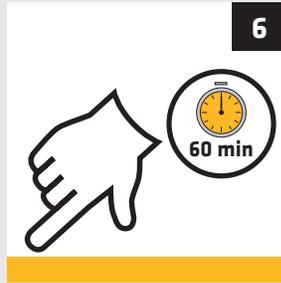
3 Using an applicator gun², extrude the **Sikaflex®-221** onto the application surface.



4 Smooth and finish the product with an appropriate finishing tool (maximum 30 minutes after application).



5 Immediately after application, carefully remove the masking tape.



6 A thin skin will form on the product after 60 minutes. Your RV is ready to go in 48 hours. The product will be fully cured in seven (7) days depending on ambient conditions.



7 Immediately clean uncured material from tools and surfaces with **Sika® Remover-208**. Cured material can only be removed mechanically.

Sikaflex®-221 can also be used for light bonding applications.

¹ In the event that **Sikaflex®-221** has been accidentally applied to other surfaces, use **Sika® Remover-208** to clean up the uncured material. Once cured, the sealant can only be removed with a scraper or other suitable mechanical means.

² Standard applicator gun (caulking gun type) for extruding 300 mL cartridges.

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