



SECTION 1. IDENTIFICATION

Product name : Sikagard® Duochem-7500 Thixo clear Part A

Other means of identification : No data available

Company name : 601, avenue Delmar
Canada
Pointe-Claire, QC H9R 4A9
Sika Canada Inc.
www.sika.ca

Telephone : (514) 697-2610 / 1 (800) 933-7452

Telefax : (514) 694-2792

E-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations

Flammable liquids : Category 3

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitization : Category 1

Carcinogenicity (Inhalation) : Category 2

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

GHS label elements

Hazard pictograms : 

Signal Word : Warning

Hazard Statements : H226 Flammable liquid and vapor.
H315 Causes skin irritation.



H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H351 Suspected of causing cancer if inhaled.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements :

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

**Other hazards**

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
bisphenol-F-(epichlorhydrin) epoxy resin	28064-14-4	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 80 - <= 100
xylene	1330-20-7	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	>= 1 - < 5
ethylbenzene	100-41-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 STOT RE 2; H373 Asp. Tox. 1; H304 Carc. 2; H351 Eye Irrit. 2A; H319	>= 1 - < 5

Actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.



- Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Suspected of causing cancer if inhaled.
May cause damage to organs through prolonged or repeated exposure if inhaled.
- Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical
- Unsuitable extinguishing media : Water
High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
- Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for : Contain spillage, and then collect with non-combustible ab-



containment and cleaning up : sorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Use explosion-proof equipment.
 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
 Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapors or spray mist.
 Avoid exceeding the given occupational exposure limits (see section 8).
 Do not get in eyes, on skin, or on clothing.
 For personal protection see section 8.
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
 Smoking, eating and drinking should be prohibited in the application area.
 Take precautionary measures against static discharge.
 Open drum carefully as content may be under pressure.
 Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
 Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
 Keep in a well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 Observe label precautions.
 Store in accordance with local regulations.
- Materials to avoid : Explosives
 Oxidizing agents
 Poisonous gases
 Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene	1330-20-7	TWA	100 ppm 434 mg/m3	CA AB OEL
		STEL	150 ppm	CA AB OEL



			651 mg/m3	
		TWAEV	100 ppm 434 mg/m3	CA QC OEL
		STEV	150 ppm 651 mg/m3	CA QC OEL
		TWA	100 ppm	CA BC OEL
		STEL	150 ppm	CA BC OEL
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
ethylbenzene	100-41-4	TWA	100 ppm 434 mg/m3	CA AB OEL
		STEL	125 ppm 543 mg/m3	CA AB OEL
		TWA	20 ppm	CA BC OEL
		STEV	125 ppm 543 mg/m3	CA QC OEL
		TWAEV	100 ppm 434 mg/m3	CA QC OEL

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.



Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	clear
Odor	:	aromatic
Odor Threshold	:	No data available
pH	:	not determined
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 44 °C (111 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	7 %(V)
Lower explosion limit / Lower flammability limit	:	1 %(V)
Vapor pressure	:	7.9993 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.205 g/ml (23 °C (73 °F))
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	465 °C
Decomposition temperature	:	No data available
Viscosity		



Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	45 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

bisphenol-F-(epichlorhydrin) epoxy resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

xylene:

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1,700 mg/kg

ethylbenzene:

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

Skin corrosion/irritation

Causes skin irritation.



Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Suspected of causing cancer if inhaled.

IARC Group 2B: Possibly carcinogenic to humans
ethylbenzene

100-41-4

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

ethylbenzene:

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:



Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
 Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
 May be harmful to the environment if released in large quantities.
 Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1139
 Proper shipping name : Coating solution (epoxy resin)
 Class : 3
 Packing group : III
 Labels : Flammable Liquids
 Packing instruction (cargo aircraft) : 366
 Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 1139
 Proper shipping name : COATING SOLUTION (epoxy resin)
 Class : 3
 Packing group : III
 Labels : 3
 EmS Code : F-E, S-E
 Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation



DOT: As per 49CFR 173.150 (f) Combustible Liquid Exception, Material is Not Regulated.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

TDG

UN number : UN 1139
 Proper shipping name : COATING SOLUTION
 (bisphenol-F-(epichlorhydrin) epoxy resin)
 Class : 3
 Packing group : III
 Labels : 3
 ERG Code : 127
 Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet.

Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**Canadian lists**

No substances are subject to a Significant New Activity Notification.

SECTION 16. OTHER INFORMATION**Full text of other abbreviations**

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 CA AB OEL : Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
 CA BC OEL : Canada. British Columbia OEL
 CA QC OEL : Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
 ACGIH / TWA : 8-hour, time-weighted average
 ACGIH / STEL : Short-term exposure limit
 CA AB OEL / TWA : 8-hour Occupational exposure limit
 CA AB OEL / STEL : 15-minute occupational exposure limit
 CA BC OEL / TWA : 8-hour time weighted average
 CA BC OEL / STEL : short-term exposure limit
 CA QC OEL / TWAEV : Time-weighted average exposure value
 CA QC OEL / STEV : Short-term exposure value
 ADR : Accord européen relatif au transport international des marchandises Dangereuses par Route
 CAS : Chemical Abstracts Service
 DNEL : Derived no-effect level
 EC50 : Half maximal effective concentration
 GHS : Globally Harmonized System
 IATA : International Air Transport Association

Sikagard® Duochem-7500 Thixo clear Part A

Revision Date 08/12/2020

Print Date 08/12/2020

IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Notice to Reader:

The information contained in this Material Safety Data Sheet applies only to the actual Sika Canada product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Material Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sika.ca or 514-697-2610.

Revision Date	:	08/12/2020
Date format	:	mm/dd/yyyy
Prepared by	:	R & D of Sika Canada Inc.
Material number	:	465998

CA / Z8