



PRODUCT DATA SHEET

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ELASTOMERIC JOINT SEALANTS

Sikasil®-728 SL

HIGHWAY/PARKING GARAGE GRADE, ONE-PART, SELF-LEVELLING, ULTRA-LOW MODULUS AND NEUTRAL-CURE SILICONE SEALANT

Description	Sikasil®-728 SL is an ultra-low modulus, one-component, self-levelling, elastomeric, neutral-cure silicone sealant. It is formulated to be suitable for horizontal applications subject to traffic, including highway and parking garage joint sealing.
Where to Use	<ul style="list-style-type: none"> ▪ Highway, bridge and parkade joints ▪ Airport runways and aprons ▪ Stadiums ▪ Plaza decks ▪ Driveways and decks ▪ Horizontal expansion and saw cut joints
Advantages	<ul style="list-style-type: none"> ▪ May be applied with ease in all seasons and ideal for cold climates ▪ Self-levelling eliminates need for tooling, increases productivity and reduces labour costs ▪ Bonds to most substrates without priming, including concrete and asphalt. It also adheres to steel, glass, aluminium, tile, fibreglass, plastic, ceramic, masonry elements, brick, stone, granite and wood ▪ Good contact / adhesion with hard to reach areas ▪ Excellent flexibility in extremely high and low temperature conditions ▪ Capable of accommodating +100 / -50 % joint movement ▪ Chemically resistant, including jet fuels ▪ Extremely long service life ▪ Meets the requirements of ASTM D5893; ASTM C920, Type S, Grade P, Class 100/50; Use T, M,G, A,O with an ultra low Shore Hardness; TT-S-00230C, Type I, Class A; TT-S-001543A, Class A and California Air Resources Board 2003 requirements for VOC content ▪ Approved for use by Alberta Transportation

Technical Data

Packaging	858 mL (29 US oz) cartridge, 12/case (<i>Limestone only</i>) 17 L (4.5 US gal.) in 18,9 L (5 US gal.) pail 197 L (52 US gal.) in 200 L (55 US gal.) drum				
Colour	Grey, Limestone				
Yield		<u>Linear meters per litre</u>		<u>Linear feet per US gallon</u>	
	Width	Depth		Depth	
	mm (in)	6 (1/4)	13 (1/2)	6 (1/4)	13 (1/2)
	6 (1/4)	24,8		308	
	13 (1/2)	12,4	6,2	154	77
	19 (3/4)	8,3	4,1	102.7	51
Shelf Life	12 months in original, unopened containers when stored at or below 32 °C (90 °F). A product skin may form in the container, remove before use.				
Application Temperature	Sealant may be applied in below freezing temperatures, but surfaces must be dry, frost free and clean. Sealant should be installed when the joint is at mid-range of its anticipated movement.				
Service Temperature	-62.2 to 176 °C (-80 to 350 °F)				
Properties at 25 °C (77 °F) and 50 % R.H.					
<u>Uncured Material</u>					
Extrusion Rate g/min ASTM C1183 mod.	3 mm (1/8 in) orifice @ 0.34 MPa (50 psi) 900				
Sealant Slump ASTM D2202	None				
Rheological, Vertical ASTM C639	@ 49°C (120°F) Self-levelling				
Skin-Over Time	60 minutes				
Tack-Free Time ASTM C679	115 minutes				
Cure Rate	1.5 mm (1/16 in) / 24 hours				
<u>Cured Material (21 days @ 25 °C (77 °F) and 50 % R.H.)</u>					
Movement Capability ASTM C719	+100 / -50 %				
Elongation at Break ASTM D412	1200 %				
100 % Modulus ASTM D412	0.11 MPa (16 psi)				

Shore A Hardness ASTM C661	3-5
Tensile Strength ASTM D412	0.69 MPa (100 psi)
Peel Strength ASTM C794	4.5 kg.cm (25 pli) average
Accelerated Weathering (QUV)	
10 000 hours	No change
VOC Content	29 g/L
Chemical Resistance	Contact Sika Canada

Product properties are typically averages, obtained under laboratory conditions. Reasonable variations can be expected on-site due to local factors, including environment, preparation, application, curing and test methods.

HOW TO USE

Joint Detailing

The number of joints and the joint width should be designed for a recommended joint movement of +50 % and -25 % at time of installation.

The depth of the sealant should be 1/2 the width of the joint. The minimum sealant depth is 9 mm (3/8 in) the maximum is 13 mm (1/2 in). For joints greater than 25 mm (1 in), do not exceed 13 mm (1/2 in) depth

To control the sealant depth, use a closed cell polyethylene, non-gassing polyolefin or open cell polyurethane backer rod. Closed cell backer rod should be 25 % larger than joint width; do not compress more than 40 %. Open cell should be compressed 40 %. Do not use open cell rod in horizontal on grade joints.

If the joint depth does not allow for a backer rod, use polyethylene bond breaker tape to prevent three-sided adhesion.

Surface Preparation

All joint surfaces must be clean, sound, dry, and frost-free. Joint walls must be free of oils, grease, paints, coatings or sealers. Curing compounds, release agent residues, glazing compounds, and any other foreign matter must be removed.

Porous substrates should be cleaned by mechanical methods, such as grinding, saw cutting, blast cleaning (sand or water), or wire brushing. Dust, loose particles, etc. should be blown out of joints with oil-free compressed air or vacuum cleaned to remove all material which may interfere with adhesion.

Non-porous substrates should be cleaned by using a solvent wipe method, applied by lint-free and clean rags and allow the solvent to evaporate before installing the sealant. Xylene or an approved commercial solvent can be used, ensuring the solvent manufacturer's instructions are strictly followed. Soap or detergent and water cleaning treatments are not recommended. Cleaning of all surfaces should be done just prior to the sealant application.

Apply Sikasil®-728 SL only to suitably prepared and cleaned substrates. Long term adhesion and performance is dependant upon such.

Priming

Sikasil®-728 SL is designed to obtain adhesion without the use of a primer, however, certain substrates may require a primer. A field test is recommended to determine the adhesion of the sealant and/or primer and sealant combination, to confirm results and the suitability of the proposed application. Consult Sikasil® Primer Data Sheets or contact Sika Canada for additional information on priming.

NOTE: Priming is never a substitute for proper surface cleaning and preparation.

Application

For best performance Sikasil®-728 SL should be gunned into joint when the joint slot is at the mid-point of its designed expansion and contraction.

Do not open the product container until preparation and, where necessary, priming work has been completed.

Apply the sealant so that it is recessed 3 mm (1/8 in) below the surface. For parking deck joints, recess 6 mm (1/4 in). For highway joints, recess 13 mm (1/2 in).

When installing during time of large temperature fluctuations, such as spring or fall, and in joints designed for movement greater than ±25%, be aware that significant joint movement before cure, may cause aesthetic issues such as ripples in the sealant surface. Performance will not be affected.

After the necessary substrate preparation, backer rod installation and primer application (when required), the sealant can be applied into the joint using a sealant gun for cartridges or a pump or other bulk dispensing equipment for bulk packaging.

Sikasil®-728 SL is self leveling therefore, no tooling is needed.

Clean Up

Clean all tools and equipment and remove excess sealant from substrates, all while the material is uncured, using a commercial solvent, such as xylene. Strictly follow the manufacturer's instructions for use and warnings. Once hardened, product can only be removed mechanically. Wash soiled hands and skin thoroughly in hot soapy water or use Sika® Hand Cleaner towels.

Limitations

- Not intended for structural glazing or absorptive surfaces, limestone and marble where staining may occur.
- The minimum sealant depth is 9 mm (3/8 in), the maximum is 13 mm (1/2 in).
- Contact Sika Canada for use in joints greater than 75 mm (3 in).
- Do not apply when substrate temperatures are below -28 °C (-20 °F) or above 54 °C (130 °F).
- Lower temperature and humidity will extend tack-free and cure rates.
- Do not apply to damp or wet surfaces.

- Substrates must be completely dry, frost-free, and clean.
- Do not apply to surfaces that are to be painted, as the sealant surface will not hold paint.
- Do not apply to substrates that bleed oil, plasticizers or solvent.
- Do not allow the uncured sealant to come in contact with solvent or curing polyurethanes.
- Where applying into asphalt joints, ensure that the asphalt is dry, sound and stable. Trial application and assessment is recommended as is contact with Sika Canada.
- This material is not intended for immersion.
- Brass and copper may be discoloured through contact: apply a sample prior to application.
- Test sensitive substrates, such as mirror backings for compatibility before use.
- Allow treated wood to age for at least six (6) months before application of the sealant.

Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent SAFETY DATA SHEET containing physical, ecological, toxicological and other safety-related data.

KEEP OUT OF REACH OF CHILDREN
FOR INDUSTRIAL USE ONLY

The Information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions, within their shelflife. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: www.sika.ca

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