



## RECONSTEC 350 - LIMESTONE

### Limestone restoration mortar.

#### FEATURES & BENEFITS

- › The same coefficient of thermal expansion as limestone
- › Very good adhesion to substrates
- › Not a vapour barrier, completely breathable
- › Good freeze-thaw resistance
- › Easy to use
- › Pigmented versions available

#### CAUTION

Avoid contact with eyes and prolonged contact with skin. May cause irritation to sensitive skin. In case of skin or contact with eyes, wash thoroughly with water. Avoid breathing dust. In case of contact with eyes, consult a doctor. KEEP OUT OF REACH OF CHILDREN.

Reconstec 350 is a mortar specially designed for the restoration of limestone. Non-shrink with a very good bond to limestone. Easily applied to clean, sound substrates. Contains no synthetic polymers.

#### SURFACE PREPARATION

Remove all impurities, dirt, grease, and other bond inhibiting materials from the surface. Preparation work should be done using manual or pneumatic cutting techniques. Be sure the patch area has a depth of no less than 10 mm (½ inch). Dampen surface to be repaired with clean water.

#### MIXING

The mixing ratio is approximately 5 parts powder to 1 part water. Use a clean container. Pour water into mixing container. The mixing may be done by hand or using a slow speed drill (300 rpm-450 rpm) with a mixing paddle. The mortar should be the consistency of damp sand. Do not add too much water. Do not over mix. Working time is approximately 1 hour.

#### APPLICATION & FINISHING

Mortar must be trowled into substrate, filling all pores and voids. Use a steel trowel. Force material against edge of repair, working toward the center. When the mortar is the consistency of dry sand, scrape surface to desired finish.

#### CURING

Spray surface with a mist of clean water for at least 3 days after installation, several times a day.

#### CLEAN UP

Remove the mortar from tools and mixing equipment with water. Cured material can only be removed mechanically.



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## GUARANTEE

All information provided is correct to the best of our knowledge and the product is satisfactory for the purposes for which it is intended. However, no guarantee, express or implied, is given because the mixing and application conditions are beyond our control. Our responsibility is limited specifically and only to the replacement of defective products or, if we so choose, to the REFUND OF THE COST OF THIS PRODUCT.

## FINISHING TIME

Approximately 1 hour after mixing. Finishing time will depend on temperature of substrate, humidity and type of finish desired.

## PACKAGING

One plastic pail contains 20 kg (44 lb.).

## SHELF LIFE

1 year in original, unopened pail.

## TECHNICAL DATA\*

### COMPRESSIVE STRENGTH

ASTM C 109

<b>1 Days</b>	15 MPa (2180 psi)
<b>7 Days</b>	30 MPa (4360 psi)
<b>28 Days</b>	35 MPa (5100 psi)

### FLEXURAL STRENGTH

ASTM C 348	10.9 MPa (1581 psi)
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### ELASTICITY MODULUS

ASTM C 469	13.1 to 14.5 GPa (1900000 to 2100000 psi)
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### BOND STRENGTH

ASTM C 882 (modified)	10.4 MPa (1508 psi)
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### LINEAR COEFF. OF THERMAL EXPANSION

3.6 to 4.6 x 10<sup>-6</sup>/°C

### LENGTH CHANGE

ASTM C 157	0.005 to 0.010% (28 day)
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### SPECIFIC GRAVITY

1800 kg/m<sup>3</sup>

### MIXING RATIO

1 part of water for about 5 parts of product.

### POROSITY

10 %

### WATER ABSORPTION

12 %

### YIELD

Approximately 11 litres (0.40 ft<sup>3</sup>)

\***Application time:** Approximately 1 hour after mixing. Application time is dependent on ambient and substrate temperature. Higher temperature will require a faster application than with cooler temperatures.

**Note:** The contents of this Technical Data Sheet are updated regularly. To ensure that you have the most recent version, please visit our website at the following address: [www.king-masonry.com](http://www.king-masonry.com)

This product is designed to meet the performance specifications outlined in this product Technical Data Sheet. If the product is used in conditions for which it was not intended, or applied in a manner contrary to the written recommendations contained in the product data sheet, the product may not reach such performance specifications. The foregoing is in lieu of any other warranties, representations or conditions, expressed or implied, including, but not limited to, implied warranties or conditions of merchantable quality or fitness for particular purposes, and those arising by statute or otherwise in law or from a course of dealing or usage of trade.

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