



PRODUCT DATA SHEET

Sarnafil® Decor Profile (US)

PVC EXTRUDED ACCESSORY

PRODUCT DESCRIPTION

Sarnafil® Decor Profile (US) is a durable, PVC extruded accessory designed to emulate the appearance of a standing seam metal rib, with heat weldable flanges for securement onto a Sarnafil® Membrane.

WHERE TO USE

Standing seam metal alternative.

AREAS OF APPLICATION

- Domed Roofs
- Pitched Roofs
- Flat Roofs

CHARACTERISTICS / ADVANTAGES

- Colour Match to Sarnafil® Membrane
- Hot-Air Weldable

PRODUCT INFORMATION

Composition / Manufacturing	The Sarnafil® Decor Profile (US) is made of the same high quality ingredients used to manufacture Sarnafil® membrane.
Packaging	<ul style="list-style-type: none">▪ 25 Decor Profiles per tube▪ 30 rigid PVC connectors per tube▪ Tube Length: 3.1 m (10' 4 in)▪ Tube Weight: 25.9 kg (57 lb)
Appearance / Colour	White, Tan, Reflective Grey, Patina Green, Copper Brown, Evergreen, Lead Grey, or Custom
Shelf Life	N/A
Storage Conditions	N/A
Dimensions	Length: 3.04 m (10 in) Height: 25 mm (1 in) Profile Width: 13 mm (½ in) Base Width: 35 mm (1-3/8 in) Weight: 876 g (1.93 lb)

BASIS OF PRODUCT DATA

Product properties are typically averages, obtained under laboratory conditions. Reasonable variations can be expected on-site due to local factors, including environment, preparation, application, curing and test methods.

OTHER DOCUMENTS

Availability

Sarnafil® Decor Profile (US) is available directly from Sika Canada Authorized Applicators when used within a Sika® Sarnafil® Roofing or Waterproofing System. Contact Sika Canada or visit our website at www.sika.ca for further information.

Warranty

Upon successful completion of the installed roof by the Sika Authorized Applicator, Sika Canada will provide a warranty to the Building Owner via the Sika Authorized Applicator

ENVIRONMENT, HEALTH & SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Welding area of the Sarnafil® Membrane to receive the Decor Profile shall be clean and dry.

APPLICATION

1. Using a chalk line and removable chalk, mark out a line for laying the Sarnafil® Decor Profile (US).
2. Pre-assemble the Sarnafil® Decor Profile (US) sections, to create the required length, by inserting a provided connector into one end of a profile section then with the exposed portion of the connector into a second profile section butting the two sections together.
3. Using a hand welder, hot-air weld the ends of adjoining Sarnafil® Decor Profile (US) together.

4. Align the Sarnafil® Decor Profile (US) along the chalk line. Sarnafil® Decor Profile (US) should generally line up with edge of Sarnafil® Membrane overlap. Do not cover overlap.

5. If using the Sarnamatic® automatic welding machine with the Sarnafil® Decor Profile (US) adapter kit, position machine to start the weld. Regularly check the Sarnafil® Decor Profile (US) guide. If hand welding, a 2 x 8 in (50 x 203 mm) nailer may be needed to keep Sarnafil® Decor Profile (US) straight.

6. Hand weld the Sarnafil® Decor Profile (US) in areas where the Sarnamatic® cannot be used. If required, a piece of Sarnafil® Membrane is heat welded over the exposed end and trimmed to give a clean finish.

MAINTENANCE

Standard maintenance of roofs should include regular inspection of flashings, drains and termination sealants at least twice a year and after each storm.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: www.sika.ca

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SarnafilDecorProfileUS-en-CA-(04-2021)-4-1.pdf

Product Data Sheet

Sarnafil® Decor Profile (US)
April 2021, Version 04.01
020945012150000007

