

MS-W1 UG is a silica fume enhanced, pre-packaged, shotcrete material for wet-process applications. This product is a pre-blended, pre-packaged, wet-process, shotcrete material containing Portland cement, silica fume, blended aggregates and other carefully selected components. It has greatly enhanced shooting characteristics and physical properties.

## FEATURES & BENEFITS

- Improved pumpability and shootability
- Improved adhesive and cohesive plastic properties
- Significantly reduced rebound, resulting in lower material usage
- Improved ability to build greater thicknesses in a single pass in both vertical and overhead orientations
- Improved resistance to water wash-out
- Improved resistance to sulphate attack
- Low permeability
- Low shrinkage
- All KING products are manufactured using ISO 9001:2015 Certified Processes

## OPTIONAL FEATURES & BENEFITS

### SET-TIME/STRENGTH GAIN

- Liquid accelerator can be added at the nozzle to reduce set time and increase early-age strength gain. Contact your local KING Technical Representative for more information.

### GRADATION

- By default MS-W1 UG is blended to meet ACI 506 "Guide to Shotcrete", Table 1.1, Gradation No. 2
- MS-W1 UG G1 is blended to meet ACI 506 "Guide to Shotcrete", Table 1.1, Gradation No. 1

### EXAMPLE:

For MS-W1 UG with Gradation No. 1, the name of the product would be MS-W1 UG G1.

## USES

- Ground support applications for mining, tunneling and other underground openings
- Construction of underground bulkheads, backfill barricades, pillars, ventilation walls and other underground concrete structures

## PROCEDURES

**Surface Preparation:** All surfaces to be in contact with MS-W1 UG must be free from dust, oil, grease or any other foreign substances that may interfere with the bond of the material. Remove all loose or delaminated rock. Clean the area with potable water, leaving the substrate saturated but free of standing water (SSD).

**Mixing:** Mix material at a maximum water content of 92.6 L (24.5 US gallons) per 1,000 KG (2,205 lb) bag. For mixing instructions, follow recommendations of concrete mixer manufacturer. For custom mix designs developed to meet specific project requirements, contact your local KING Technical Representative.

**Application:** Apply MS-W1 UG in accordance with the ACI 506 "Guide to Shotcrete" publication.

## CURING

Good curing conditions are beneficial to optimizing the physical properties of MS-W1 UG. Although the high relative humidity commonly found in underground environments provides for good curing conditions, additional curing is often appropriate and should be performed in accordance with ACI 308 "Guide to Curing Concrete".

## TECHNICAL DATA

The following data is representative of typical values achievable using proper application techniques as outlined in the ACI 506 "Guide to Shotcrete" publication. The data was obtained during project field tests and in-house shotcrete studies.

### PLASTIC PROPERTIES

#### SLUMP\*

ASTM C 143 200 mm (8") ± 50 mm (2")

#### POT LIFE/WORKABILITY PERIOD\*

4 hours

\*Data was obtained under laboratory conditions with material and ambient temperatures of 21 °C (70 °F). Higher or lower temperatures can respectively reduce or increase slump and pot life.

### HARDENED PROPERTIES

#### SET TIME\*\*

##### ASTM C 1117

Initial <10 minutes  
Final <45 minutes

#### COMPRESSIVE STRENGTH\*\*

##### ASTM C 116 (MODIFIED)

8 Hour 7 MPa (1015 psi)  
12 Hour 10 MPa (1500 psi)

##### ASTM C 1604

1 Day 15 MPa (2175 psi)  
3 Day 28 MPa (4060 psi)  
7 Day 32 MPa (4640 psi)  
28 Day 42 MPa (6000 psi)

#### FLEXURAL STRENGTH\*\*

##### ASTM C 78

28 Day 6.5 MPa (940 psi)

#### BOILED ABSORPTION\*\*

ASTM C 642 6.0%

#### MAXIMUM VOLUME OF PERMEABLE VOIDS\*\*

ASTM C 642 15.0%

\*\*Data was obtained under controlled conditions using liquid set accelerator added at the nozzle, with material and ambient temperatures of 21 °C (70 °F). Higher or lower temperatures and accelerator dosages can respectively accelerate or delay setting time and early-age compressive strength gain. Contact your local KING Technical Representative for more information.

## OPTIMUM PERFORMANCE

- MS-W1 UG should not be applied when ambient, substrate and material temperatures are below 5 °C (40 °F).
- Performance of in-place shotcrete relies heavily upon application techniques. To ensure optimum quality of in-place shotcrete, the material, equipment and key personnel should be pre-qualified prior to project start-up.

## YIELD

1,000 KG (2,205 lb) bag contains approximately 0.465 m<sup>3</sup> (16.5 ft<sup>3</sup>).

## PACKAGING

MS-W1 UG is normally packaged in 1,000 KG (2,205 lb) bulk bags and polywrapped on wooden pallets. Material can also be supplied in 30 KG (66 lb) triple-lined bags. All KING products can be custom packaged to suit specific job requirements.

## STORAGE AND SHELF LIFE

Material should be stored in a dry, covered area, protected from the elements. Unopened bags have a shelf life of 12 months. Physical properties of MS-W1 UG may be adversely affected if material is stored in temperatures below 0 °C (32 °F). Material stored below these temperatures should be allowed to warm to ambient underground temperatures before shooting.

## SAFETY PROCEDURES

MS-W1 UG contains Portland cement. Normal safety-wear such as rubber gloves, dust mask and safety glasses used to handle conventional cement based products should be worn. Safety Data Sheets are available upon request.

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**Warranty:** This product is designed to meet the performance specifications outlined in this product data sheet. If the product is used in conditions for which it was not intended, or applied in a manner contrary to the written recommendations contained in the product data sheet, the product may not reach such performance specifications. The foregoing is in lieu of any other warranties, representations or conditions, expressed or implied, including, but not limited to, implied warranties or conditions of merchantable quality or fitness for particular purposes, and those arising by statute or otherwise in law or from a course of dealing or usage of trade. [REV.0005\_2458717.5]

### Head Office

601, avenue Delmar  
Pointe-Claire (Québec) H9R 4A9

### Other Sites:

Boisbriand, Qc  
Brantford; Cambridge; Sudbury; Toronto(ON)

Edmonton (Alberta)  
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