



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

### SECTION 1. IDENTIFICATION

Product name : SikaFix® HH+

Other means of identification : No data available

Company name : www.sika.ca  
Canada  
Pointe-Claire, QC H9R 4A9  
601, avenue Delmar  
Sika Canada Inc.

Telephone : (514) 697-2610 / 1 (800) 933-7452

Telefax : (514) 694-2792

E-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

---

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with the Hazardous Products Regulations

Acute toxicity (Inhalation) : Category 2

Skin irritation : Category 2

Eye irritation : Category 2A

Respiratory sensitization : Category 1

Skin sensitization : Category 1

Carcinogenicity (Inhalation) : Category 2

Specific target organ toxicity : Category 3 (Respiratory system)  
- single exposure

Specific target organ toxicity : Category 2  
- repeated exposure (Inhalation)

#### GHS label elements



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

Hazard pictograms :



Signal Word :

Danger

Hazard Statements :

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H330 Fatal if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.  
H351 Suspected of causing cancer if inhaled.  
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements :

**Prevention:**

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P260 Do not breathe mist or vapors.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P284 In case of inadequate ventilation wear respiratory protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of water.  
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.  
P362 + P364 Take off contaminated clothing and wash it before reuse.



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

### Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

### Other hazards

None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	$\geq 10 - < 30$
Diphenylmethanediisocyanate, isomers and homologues	9016-87-9	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2B; H320 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	$\geq 10 - < 30$
m-tolyldiene diisocyanate	26471-62-5	Acute Tox. 1; H330 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335	$\geq 1 - < 5$

Actual concentration or concentration range is withheld as a trade secret

## SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.  
Consult a physician.



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

	<p>Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later.</p>
If inhaled	<p>: Move to fresh air. Consult a physician after significant exposure.</p>
In case of skin contact	<p>: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.</p>
In case of eye contact	<p>: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.</p>
If swallowed	<p>: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.</p>
Most important symptoms and effects, both acute and delayed	<p>: irritant effects sensitizing effects Asthmatic appearance Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Headache Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Fatal if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing cancer if inhaled. May cause damage to organs through prolonged or repeated exposure if inhaled.</p>
Notes to physician	<p>: Treat symptomatically.</p>

---

### SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	<p>: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.</p>
Further information	<p>: Collect contaminated fire extinguishing water separately. This</p>



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

---

### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

---

### SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid formation of aerosol.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Prevent unauthorized access.  
Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.



**SikaFix® HH+**

Revision Date 11/07/2024

Print Date 11/07/2024

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	CA BC OEL
		C	0.01 ppm	CA BC OEL
		TWA	0.005 ppm	CA ON OEL
		C	0.02 ppm	CA ON OEL
		TWAEV	0.005 ppm 0.051 mg/m <sup>3</sup>	CA QC OEL
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	TWA	0.005 ppm	ACGIH
		TWA	0.005 ppm 0.07 mg/m <sup>3</sup>	CA AB OEL
		TWA	0.005 ppm	CA BC OEL
		C	0.01 ppm	CA BC OEL
		TWAEV	0.005 ppm 0.051 mg/m <sup>3</sup>	CA QC OEL
m-tolyldiene diisocyanate	26471-62-5	TWA	0.005 ppm	ACGIH
		TWAEV	0.005 ppm 0.036 mg/m <sup>3</sup>	CA QC OEL
		STEV	0.02 ppm 0.14 mg/m <sup>3</sup>	CA QC OEL
		TWA	0.005 ppm 0.04 mg/m <sup>3</sup>	CA AB OEL
		(c)	0.02 ppm 0.1 mg/m <sup>3</sup>	CA AB OEL
		TWA	0.005 ppm	CA ON OEL
		C	0.02 ppm	CA ON OEL
		TWA (Inhalable fraction and vapor)	0.001 ppm	ACGIH
		STEL (Inhalable fraction and vapor)	0.005 ppm	ACGIH

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

---

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Color : amber
- Odor : slight, musty
- Odor Threshold : No data available
- pH : Not applicable
- Melting point/ range / Freezing point : No data available  
: Not applicable
- Flash point : > 93.3 °C (199.9 °F)  
(Method: closed cup)



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	1.12 - 1.14 g/cm <sup>3</sup> (25 °C (77 °F))
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s ( 40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	1 g/l SikaFix® HH+
		2 g/l SikaFix® HH+ + SikaFix® HH Accelerator Combined.

---

### SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.





## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

---

### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Fatal if inhaled.

#### Product:

Acute inhalation toxicity : Remarks: see user defined free text

#### Components:

##### **4,4'-methylenediphenyl diisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgment

##### **Diphenylmethanediisocyanate, isomeres and homologues:**

Acute oral toxicity : LD50 Oral (Rat): > 10,000 mg/kg

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgment  
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 Dermal (Rabbit): > 9,400 mg/kg

##### **m-tolyidene diisocyanate:**

Acute inhalation toxicity : LC50 (Rat): 0.107 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

### Skin corrosion/irritation

Causes skin irritation.

### Serious eye damage/eye irritation

Causes serious eye irritation.

### Respiratory or skin sensitization

#### Skin sensitization

May cause an allergic skin reaction.

#### Respiratory sensitization

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

#### Germ cell mutagenicity

Not classified based on available information.

#### Carcinogenicity

Suspected of causing cancer if inhaled.

<b>IARC</b>	Group 2B: Possibly carcinogenic to humans m-tolylidene diisocyanate (toluene diisocyanates)	26471-62-5
-------------	---	------------

<b>OSHA</b>	Not applicable
-------------	----------------

<b>NTP</b>	Reasonably anticipated to be a human carcinogen m-tolylidene diisocyanate (Toluene Diisocyanates)	26471-62-5
------------	---	------------

#### Reproductive toxicity

Not classified based on available information.

#### STOT-single exposure

May cause respiratory irritation.

#### STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

#### Aspiration toxicity

Not classified based on available information.

---

## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

#### Diphenylmethanediisocyanate, isomeres and homologues:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l  
Exposure time: 96 h



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1,640 mg/l

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Other adverse effects**

#### **Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

---

## **SECTION 13. DISPOSAL CONSIDERATIONS**

### **Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

---

## **SECTION 14. TRANSPORT INFORMATION**

### **International Regulations**

#### **IATA-DGR**

Not regulated as a dangerous good

#### **IMDG-Code**

Not regulated as a dangerous good

#### **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

### **Domestic regulation**

#### **TDG**

Not regulated as a dangerous good



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

---

### SECTION 15. REGULATORY INFORMATION

#### Canadian lists

No substances are subject to a Significant New Activity Notification.

---

### SECTION 16. OTHER INFORMATION

#### Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
CA AB OEL	:	Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
CA BC OEL	:	Canada. British Columbia OEL
CA ON OEL	:	Ontario Table of Occupational Exposure Limits made under the Occupational Health and Safety Act.
CA QC OEL	:	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
CA AB OEL / TWA	:	8-hour Occupational exposure limit
CA AB OEL / (c)	:	ceiling occupational exposure limit
CA BC OEL / TWA	:	8-hour time weighted average
CA BC OEL / C	:	ceiling limit
CA ON OEL / C	:	Ceiling Limit (C)
CA ON OEL / TWA	:	Time-Weighted Average Limit (TWA)
CA QC OEL / TWAEV	:	Time-weighted average exposure value
CA QC OEL / STEV	:	Short-term exposure value
ADR	:	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration



## SikaFix® HH+

Revision Date 11/07/2024

Print Date 11/07/2024

REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Notice to Reader:

The information contained in this Material Safety Data Sheet applies only to the actual Sika Canada product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Material Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at [www.sika.ca](http://www.sika.ca) or 514-697-2610.

Revision Date	:	11/07/2024
Date format	:	mm/dd/yyyy
Prepared by	:	R & D of Sika Canada Inc.
Material number	:	453,579

CA / Z8