

Sika® Stabilizer-180 RCA: RETURNED CONCRETE ADMIXTURE

Sika® Stabilizer-180 RCA Dosage Chart									
Returned Concrete									
Slump	2.5 cm-18 cm	0.76 m³	1.52 m³	2.29 m³	3.05 m³	3.81 m³	4.57 m³	5.33 m³	6.10 m³
		1 bag	2 bags	3 bags	4 bags	5 bags	6 bags	7 bags	8 bags
	+18 cm	1.5 bags	3 bags	5 bags	7 bags	9 bags	11 bags	13 bags	16 bags

DO NOT EXCEED
2 bags/0.76 m³

DOSAGE

- ▶ REMOVE OUTSIDE PLASTIC PACKAGING
- ▶ DETERMINE SIZE of RETURNED LOAD
- ▶ ADD 1 bag / 0.76 m³



MIXING

- ▶ BACK CONCRETE to END OF TRUCK
- ▶ DROPBAG DIRECTLY ON CONCRETE
- ▶ MIX ON HIGH MINIMUM 3 MIN
- ▶ DISCHARGE WHEN MIX SOUNDS ROCKY

**3mins**
0.76 - 2.29 m³

+ **1min**
Per extra m³

TIPS

- ▶ DO NOT ADD WATER
- ▶ DISCHARGE INTO SMALL PILES
- ▶ READ PRODUCT DATA SHEET (PDS)

