

HP-S6 SCC is a high performance, pre-packaged, self-consolidating, concrete repair material. It is a pre-blended, pre-packaged, high performance, flowable, concrete material containing Portland cement, silica fume, 6 mm (1/4 inch) stone and other carefully selected admixtures.

FEATURES & BENEFITS

- Superior plastic properties provide a fluid mix with self consolidating characteristics without bleeding or segregation
- Easily consolidated without rodding or vibrating
- Air-entrainment provides superior resistance to freeze-thaw cycling and salt-scaling in the presence of de-icing salts
- Excellent durability
- Properties similar to conventional concrete, thus offering excellent compatibility with existing concrete
- Very low permeability
- Compatible with integral, pre-applied and/or post-applied corrosion inhibitors*
- Designed with natural normal-density non-reactive fine and coarse aggregates to eliminate potential alkali-aggregate reactivity (AAR)
- All KING products are manufactured using ISO 9001:2015 Certified Processes

USES

- Partial depth, formed repairs of concrete beams, columns, soffits, and/or shear walls in bridges, parking garages or other concrete structures
- Place HP-S6 SCC at a minimum thickness of 38 mm (1½ inches)
- Use HP-S6 SCC for closed formed repairs only

PROCEDURES

Surface Preparation: All repair surfaces must be free from dust, oil, grease or any other foreign substances that may interfere with the bond of the material. Remove all delaminated or unsound concrete providing a roughened surface and a minimum of 25 mm (1 inch) clearance behind any corroded reinforcing steel. The perimeter of the repair area should be saw-cut a minimum of 20 mm (¾ inch). Clean the area to be repaired with potable water, leaving the concrete saturated but free of standing water (SSD).

Mixing: Place 75% of required potable water into mixer and slowly introduce entire bag of HP-S6 SCC. Add balance of required water slowly while mixer is running, not exceeding maximum recommended volume of water. **Maximum recommended volume of water is 2.75 L (0.73 US gallon) per 30 KG (66 lb) bag.** Continue mixing for a minimum of 3 minutes and stop only when material has obtained a consistent homogeneous mix. Restrict mixing time to 2 minutes when using a drill/paddle style mixer.

Placing: Mix and substrate temperatures should be maintained between 5 °C and 30 °C (40 °F and 86 °F). Do not place HP-S6 SCC when ambient temperature is below 5 °C (40 °F). Refer to ACI 306, "Guide to Cold Weather Concreting". In warm weather, ice water may be used to cool mix temperature and avoid short working time. When ambient temperature is above 30 °C (86 °F), refer to ACI 305, "Guide to Hot Weather Concreting".

Fill the formwork with water in order to fully saturate the substrate and formwork. Repair any leaks in the formwork, as the formwork should be watertight. Drain water before introducing the HP-S6 SCC. Gravity feed HP-S6 SCC into forms and allow mix to fully encapsulate any existing rebar. Rodding and vibrating of mix is not required. Forms should not be removed until mix has attained a minimum compressive strength of 25 MPa (3625 psi). Refer to ACI 347, "Guide to Formwork for Concrete".

Placing (for overhead applications): Formwork should contain drainage outlets for pre-wetting substrate. Fill the formwork with water in order to fully saturate the substrate and formwork. Repair any leaks in the formwork, as the formwork should be watertight. Drain water before introducing the HP-S6 SCC. For soffit repairs, vent holes should be included for air venting. Entry points for HP-S6 SCC should not be spaced more than 600 mm (24 inches) apart. An acceptable form release agent should be used for easy removal of forms. Pour mix into forms ensuring that no voids are left in any locations. Forms should not be removed until mix has attained a minimum compressive strength of 25 MPa (3625 psi). Refer to ACI 347, "Guide to Formwork for Concrete".

CURING

Curing is essential to optimize physical properties of the concrete and minimize plastic shrinkage. Curing should begin immediately after forms are removed in accordance with ACI 308 "Guide to Curing Concrete". Moist curing should be conducted for a minimum period of 7 days after placement. Alternatively, moist cure for a minimum period of 24 hours and apply a curing compound that complies with ASTM C 309. Curing is particularly critical in rapid moisture loss conditions such as high temperatures, direct sun, high winds and low humidity.

TECHNICAL DATA*

The following data is representative of typical values achievable under laboratory conditions. Results in the field may vary.

MASS DENSITY

ASTM C 39 2300 kg/m³ (143 lb/ft³)

SLUMP FLOW

ASTM C 1611 650 mm ± 50 mm
(26 inches ± 2 inches)

COMPRESSIVE STRENGTH

ASTM C 39

1 Day 25 MPa (3625 psi)
3 Day 40 MPa (5800 psi)
7 Day 50 MPa (7250 psi)
28 Day 60 MPa (8700 psi)
56 Day 70 MPa (10150 psi)

AIR CONTENT

ASTM C 457 4.0-9.0%

FREEZE-THAW RESISTANCE

ASTM C 666 100% (Excellent durability factor)

SALT-SCALING RESISTANCE

ASTM C 672
50 Cycles 0.22 kg/m² (0.043 lb/ft²)

CHLORIDE ION PENETRABILITY

ASTM C 1202 600 Coulombs (very low)

YIELD

30 KG (66 lb) bag contains approximately 0.014 m³ (0.5 ft³).

PACKAGING

HP-S6 SCC is normally packaged in 30 KG (66 lb) triple-lined bags and polywrapped on wooden pallets. All KING products can be custom packaged to suit specific job requirements.

STORAGE AND SHELF LIFE

Material should be stored in a dry, covered area, protected from the elements. Unopened bags have a shelf life of 12 months.

SAFETY PROCEDURES

HP-S6 SCC contains Portland cement. Normal safety-wear such as rubber gloves, dust mask and safety glasses used to handle conventional cement based products should be worn. Safety Data Sheets are available upon request.

Warranty: This product is designed to meet the performance specifications outlined in this product data sheet. If the product is used in conditions for which it was not intended, or applied in a manner contrary to the written recommendations contained in the product data sheet, the product may not reach such performance specifications. The foregoing is in lieu of any other warranties, representations or conditions, expressed or implied, including, but not limited to, implied warranties or conditions of merchantable quality or fitness for particular purposes, and those arising by statute or otherwise in law or from a course of dealing or usage of trade. [REV.0004_2458917.5]