

SIKA MARINE

THE PROFESSIONAL'S CHOICE

Sika®
Sealants & adhesives for marine applications

BUILDING TRUST
CONSTRUIRE LA CONFIANCE



WHEREVER YOU ARE GO WITH SIKA MARINE

From the first design concept to years of operation at sea, Sika supports your marine and offshore journey with dedicated expertise, innovative solutions, and local presence worldwide. Our services are designed to help customers at every stage, ensuring durability, efficiency, and long-term performance in even the most demanding environments.

Sika provides direct glazing, teak decking, exterior and interior sealing and bonding as well as acoustic flooring systems in the manufacture and repair of leisure boats, commercial vessels and offshore platforms.

> "Sika offers added value solutions that increase your productivity, reduce your costs, and result in differentiated end products for your customer."

- Technical documentation to support design and simulation
- Project-specific surface, material and durability testing
- Support implementation and validation on right equipment for efficient processes
- Provide tailored customer application trainings
- Production line audits
- Individual customer support

BUILT TO LAST

Sikaflex®: The Leading Brand for Sealants and Adhesives

Elastic bonding and sealing as joining techniques are widely used to replace conventional fastening methods such as screws or welding. Sikaflex®, the world's leading brand for elastic bonding and sealing makes the difference with more efficient production processes and a higher quality and performance for products.

Joining parts with Sikaflex® elastic adhesives results in an even stress distribution and consequently higher durability. Sikaflex® bonds to a wide variety of materials and reduces corrosion by keeping corrosion protection layers intact and preventing water to enter between substrates. This substantially increases the life of the vehicle.



Benefits of Elastic Bonding

- Freedom of design
- Lighter
- Easy application
- Service life
- Acoustics

Sikaflex® sealants and adhesives are available in DIY markets and are the preferred choice for sealing and bonding of boat owners.

Sikaflex®-591

Multipurpose adhesive sealant with high color stability

Sikaflex®-291

Multipurpose adhesive sealant

SIKA SOLUTIONS FOR MARINE ADHESIVES AND SEALANTS

Sikaflex®-591

Multipurpose adhesive sealant, highly color stable and mold resistant

Sikaflex®-591 is a multipurpose adhesive sealant, which is highly color stable and mold resistant, suitable for interior and exterior sealing applications in the maritime industry. It is an elastic 1-component Silane Terminated Polymer (STP) adhesive sealant which cures on exposure to atmospheric moisture.

- Very high color stability and mold resistance: Resistant to the harsh maritime conditions
- All-rounder for interior & exterior: Very good weathering resistance
- Fast & efficient workflow: Good adhesion to most substrates with minimal surface preparation
- Health-conscious formula: Solvent-, isocyanate-, phthalate- and PVC-free
- Above & below waterline: Suitable for below the waterline applications on boats

Packaging: 300 mL Cartridge / 70 mL Tube



Sikaflex®-291

Multifunctional adhesive sealant for marine applications

Sikaflex®-291 is a non-sag 1-component polyurethane sealant specifically developed for the marine market, which cures on exposure to atmospheric moisture.

- Bonds well to a wide variety of substrates
- Good ageing and weathering resistance
- Non-corrosive
- Can be over painted
- Can be sanded

Packaging: 300 mL Cartridge



Sikaflex®-292

Multipurpose adhesive for marine applications

Sikaflex®-292 is a non-sag 1-component polyurethane adhesive of thixotropic, paste-like consistency which cures on exposure to atmospheric moisture. It exhibits excellent adhesive properties and a good mechanical strength.

- Good gap-filling properties
- Can be painted
- Bonds well to a wide variety of substrates

Packaging: 300 mL Cartridge



Sikaflex®-290 DC PRO

Professional Deck Caulking Compound

Sikaflex®-290 DC PRO is a 1-component, polyurethane-based joint sealing compound, specifically formulated for caulking joints in traditional timber marine decking. It exhibits excellent weathering resistance and is therefore well suited for highly exposed open joints within the maritime environment. The sealing compound cures to form a flexible elastomer which allows a fast and easy sanding process.

- Excellent weathering resistance
- Robust and durable
- Quick and easy to sand
- Ideal flow behavior for application
- Resistant to seawater and fresh water

Packaging: 600 mL Unipack



SIKA SOLUTIONS FOR MARINE ADHESIVES AND SEALANTS

Sikaflex®-295 UV

Exterior sealant and direct glazing adhesive for organic glass in Marine applications

Sikaflex®-295 UV is a 1-component polyurethane adhesive in a paste-like consistency that cures on exposure to atmospheric moisture. It is suitable for interior and exterior sealing applications and to bond organic glass in the Marine industry.

- Excellent application properties
- Resistant to aging and weathering
- Suitable for organic glasses

Packaging: 300 mL Cartridge



Sikaflex®-268

Assembly & glazing adhesive and sealant with acceleration option

Sikaflex®-268 is an adhesive system initially designed for the rail industry. It is suitable for assembly bonding and glazing applications; its outstanding weathering resistivity and unique resistance to a wide variety of cleaning agents make it an ideal solution for use in exterior joints.

- Good weathering resistance
- Solvent-free
- Low odor
- Very good processing and tooling characteristics

Packaging: 600 mL Unipack





Sikasil® N plus

Neutral-curing silicone sealant for glazing, construction and sanitary joints

Sikasil® N Plus is a 1-part, neutral silicone rubber, elastic, moisture curing, sealant. It provides a waterproof, weather-resistant seal around glass and frame with good adhesion to most common building materials.

- Resistant to weathering
- High movement capability ±25 %
- Long term fungus and mildew resistance
- Long shelf life
- Very good application properties good adhesion to many construction materials without primer

Packaging: 295 mL Cartridge / 600 mL Unipack



STRUCTURAL BONDING

SikaFast®-3131 S

Fast-curing, 2-component toughened structural adhesive with shims

SikaFast®-3131 S is an acrylic-based, fast-curing, flexibilized structural, 2-component adhesive with incorporated spacer shims (0.68 mm – 0.84 mm) to maintain uniform bond thickness. SikaFast®-3131 S is for use in applications requiring quick fixturing for higher throughput.

- Strength development within minutes after application
- Superior low-temperature flexibility compared to other structural adhesives
- Adhesion to a wide range of substrates without or with limited surface preparation
- High elongation and ductility
- Good strength and impact resistance

Packaging: 490 mL dual Cartridge



SikaFast®-555 series

Fast-curing, 2-component structural adhesive

The SikaFast®-555 series adhesives are acrylic-based, fast-curing, flexibilized structural, 2-component adhesives. They come in different open times of 5 minutes and 10 minutes. They are formulated in a pasty-like consistency allowing for vertical and horizontal, easy and precise application. They are suitable to replace mechanical fixation and provides very good adhesion on various substrates such as metals, plastics, glass and wood.

- Strength development within minutes after application
- Adhesion to a wide range of substrates without or with limited surface preparation
- High strength and impact resistance
- Solvent- and acid-free
- Lower odour than products containing MMA

Packaging: SikaFast-555 L05 (A+B) – 50 mL dual Cartridge

SikaFast-555 L10 (A+B) – 490 mL dual Cartridge



SikaPower®-1200 (AB)



Fast-curing, tough and high strength assembly adhesive

SikaPower®-1200 is a tough, high strength, solvent-free, thixotropic, fast-curing epoxy ad hesive. It is designed for fast assembly bonding of structural composite substrates, like GFRP and CFRP laminates, as well as metallic sub strates. The adhesive cures by polyaddition of the two components.

- High fatigue and impact resistance
- Long open time at high temperature and humidity
- Good adhesion to fibre-reinforced plastics
- Does not contain solvents or PVC
- Accelerated curing and higher mechanical strength with heat

Packaging : 400 mL dual Cartridge

450 mL dual Cartridge

SikaPower®-1200 (A) – 220 kg Drum

SikaPower®-1040 (B) – 240 kg

SikaForce®-315



Fast-Curing, 2-component plastic and metal adhesive

SikaForce®-315 is a 2-component polyurethane adhesive with very good adhesion properties. It is suitable for bonding small plastic and metal components such as moldings and clips.

- Good adhesion to a wide variety of substrates
- Fast curing
- No running or dripping

Packaging: 25 mL dual Cartridge

PRE-TREATMENT



Sika® Aktivator-100

Cleaner and adhesion promoter for painted* surfaces

*See Product Data Sheet for further information on painted surfaces

Packaging : 250 mL Bottle / 1 L Bottle



Sika® Aktivator-205

Cleaner for preparing non-porous surfaces such as metals, plastics and painted* surfaces.

*See Product Data Sheet for further information on painted surfaces

Packaging : 250 mL Bottle / 1L Bottle



Sika® Primer-206 G+P

Primer for aluminium, some metals and for glass if no ceramic band applied (ceramic band recommended).

Packaging : 100 mL Bottle / 1 L Bottle



Sika® Primer-209 D

Primer for plastic windows and paints

Packaging : 250 mL Bottle



Sika® MultiPrimer Marine

Low viscosity liquid primer to improve adhesion of Sikaflex products on various substrates

Packaging : 30 mL



Sika® Remover-208

Cleaner for removing uncured Sikaflex sealant/ adhesive from tools and surfaces

Packaging : 1 L Can / 200 L Drum



Sika® Tooling Agent

Water-based, solvent-free tooling agent for Sika's elastic sealants and adhesives

Packaging : 500 mL Can / 1 L Can



Sika® CleanGlass

Water-based, alcohol containing, light blue transparent cleaning agent for glass, plastics and non-porous substrates

Packaging : 23 L Plastic Container



Sika® Cleaning Wipes-120

High quality cleaning wipes for hands and tools. The wipes also loosen and dissolve surface and embedded grease, grime, and soil.

Packaging : 90 Wipes per Bucket

SIKAFLOOR MARINE PRODUCTS

SIKAFLOOR® MARINE PRODUCTS

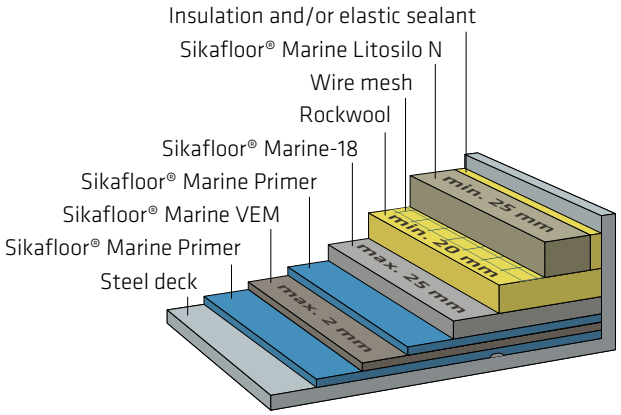
All Sikafloor® Marine synthetic deck coverings can be combined with black, grey, white or other colored caulking.

They are lightweight resins, low maintenance, with good environmental resistance and offer good grip both dry and wet. Its application can be liquid or prefabricated, and the versatility of these resins allows any type of designs or shapes to be created according to the needs of the customer.While the Sikafloor® Marine looks great it also is resistant to the most common oils, greases, juices, salts and solvents.

The Sikafloor® Marine product line is:

- Solvent free
- Very low VOC emission
- Permanently elastic
- Easy to apply
- Easy to clean and maintain

Example of Sikafloor marine structure layers



Reach out to our sales representative to find out more about our Sikafloor marine portfolio.



ADVANCED RESINS FOR MARINE PRODUCTS

ADVANCED RESINS FOR MARINE PRODUCTS

Sika Industry with the Advanced Resins Team is a world leading provider and developer of high-performance resins for the tooling, composite and electronic industry.

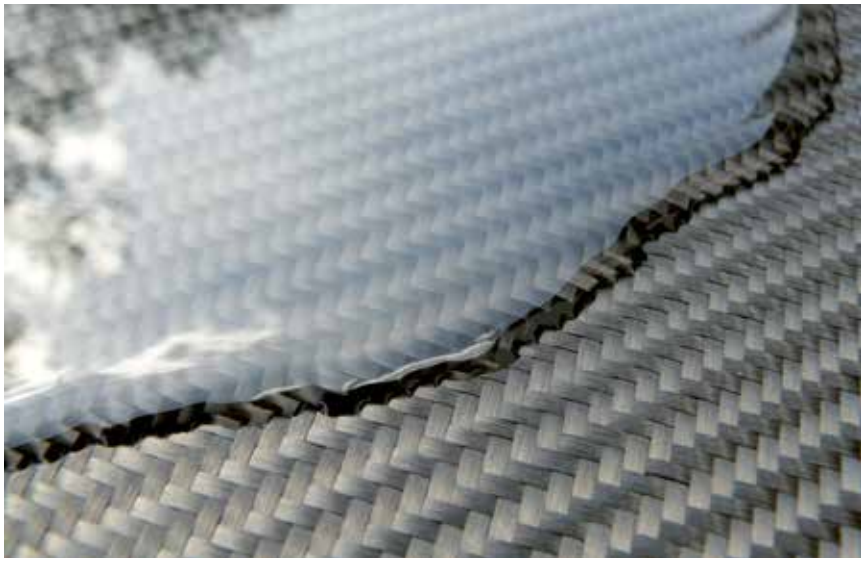
Sika Advanced Resins for marine applications are engineered to deliver reliable performance in the most demanding environments. Combining durability, lightweight performance, and ease of processing, these solutions enable manufacturers to produce high-quality marine structures with improved efficiency and long-lasting results.

Key Benefits:

- **Exceptional Durability:** High resistance to saltwater, corrosion, and harsh weather conditions
- **Lightweight Performance:** Improves fuel efficiency and overall vessel performance
- **Superior Mechanical Strength:** Supports strong and reliable marine structures
- **Easy Processing:** Simplifies manufacturing and reduces production time and costs
- **Long-Term Reliability:** Ensures extended service life with reduced maintenance needs44

Reach out to our sales representative to find out more about our Sika Advanced Resins portfolio for marine applications.





SIKA POWERCURE

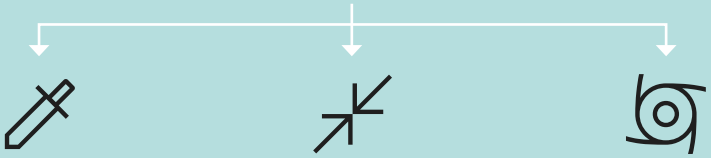
The PowerCure System: Sikaflex® Booster® in its most versatile format



PowerCure is Sika's award-winning dispensing and adhesive technology for fast-cure booster adhesives. Sika PowerCure adhesives are the better choice to speed assembly processes than standard 2C adhesives or sealants.

For high volume applications out of bulk packaging, sikaflex® Booster is the most cost-effective and reliable solution for fast strength development of elastic adhesives. For applications with less consumption, Sika's Powercure system may offer the best value.

SIKA'S POWERCURE SYSTEM



Dispenser + Adhesive + Mixer

SOLUTIONS FOR THE MARITIME INDUSTRY

- Specify one material and stay flexible to speed process steps
- Save material cost by using Booster only where beneficial
- Robust processing will reach the same end result with or without Booster
- Flexible, to evolve with your process

Sikaflex®-268 PowerCure
Accelerated assembly and glazing adhesive



PRODUCT SELECTION GUIDE
GENERAL SEALING AND BONDING

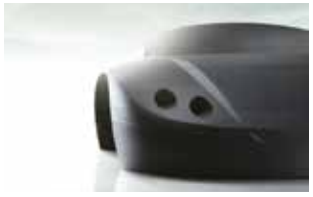
KEY TO SYMBOLS

- ● ● ● Best Solution
- ● ● Good Solution
- ● Possible Solution

	Sikaflex®-268	Sikaflex®-268 Powercure	Sikaflex®-290 DC PRO	Sikaflex®-291	Sikaflex®-291i	Sikaflex®-292i	Sikaflex®-295 UV	Sikaflex®-296	Sikasil® SG 20	Sikaflex®-591	Sikasil® N Plus
BONDING APPLICATIONS											
General Bonding	●●	●●		●●	●●	●●●				●●	
Flybridge, Deck to Hull Bonding	●●●	●●●				●●●					
Rub Rail Bonding	●●	●●				●●●					
Bonding of Coverings	●●	●●		●●	●●					●●	
TEAK DECKING											
Teak Deck Bonding				●●	●●						
Teak Deck Caulking			●●●								
Teak Deck Perimeter Sealing			●●				●●●				
DIRECT GLAZING											
Mineral Glass Bonding	●●	●●						●●●	●●		
Organic Glass Bonding							●●●				
Mineral Glass Sealing	●	●					●●●				
Organic Glass Sealing							●●●				
SEALING APPLICATIONS											
Interior Finish Sealing				●●●	●●●				●●	●	
Exterior Sealing							●●	●●		●●●	
Overpaintable Sealing*				●	●	●				●●●	
Fire-retardant sealing											
Sanitary sealing										●●	●●●
Sealing for Non-Ferrous Metals							●●●			●●●	
Hardware and Fittings Exterior Sealing							●●●			●●●	

Sika® solutions
for Industry

Contact us
for more information



ADVANCED RESINS



APPLIANCE AND EQUIPMENT



AUTOMOTIVE AFTERMARKET



AUTOMOTIVE



BUILDING COMPONENTS



MARINE



RENEWABLE ENERGIES



INDUSTRIAL LAMINATION



TRANSPORTATION

Sika Canada Inc., a member of the Sika Group, is a leader in the field of speciality chemicals for construction and manufacturing industries. Our product lines feature high quality roofing systems, concrete admixtures, mortars and resins, sealants and adhesives, structural strengthening components, industrial and decorative flooring, as well as protective coatings and waterproofing systems. Our expertise is borne out of a global presence and served by strong, local support. Sika has earned the trust of our customers for over 100 years, by delivering the highest standards of commitment and partnership.

To place an order or to make an inquiry, contact our customer service group directly at the following toll-free numbers or by e-mail:

Phone: 1-866-697-2829
Fax: 1-866-695-7451
E-mail : service@ca.sika.com

Our most current General Sales Conditions shall apply.
Please consult the most current local Product Data Sheet prior to any use.

Contact
1-800-933-7452
www.sika.ca

SIKA CANADA INC.
Head Office
601 Delmar Avenue
Pointe-Claire, Quebec
H9R 4A9

Other locations
Boisbriand (QC)
Brantford; Cambridge; Sudbury;
Toronto (ON)
Edmonton (AB); Surrey (BC)

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