

# SikaTack® Drive

## Safe Drive-Away Time Charts

The charts below are to be used to determine how much time is required before windshields installed with SikaTack® Drive meet FMVSS 208/212 Windshield Retention Requirements. Be sure to select the correct chart, based on whether or not the car is equipped with airbags.

Also, refer to the temperature and humidity conditions to which the vehicle will be exposed to determine the correct Safe Drive-Away Time. All Sika Certified Technical Training Manual Installation instructions and product recommendations provided by Sika are to be respected.

SikaTack® Drive - WITHOUT Passenger Airbag										
Relative Humidity	Temperature									
	>-10°C	>-5°C	>0°C	>5°C	>10°C	>15°C	>20°C	>25°C	>30°C	>35°C - 43°C
≥ 90%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 80%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 70%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 60%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 50%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 40%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 30%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 20%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 10%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min
≥ 0%	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min	30 min

SikaTack® Drive - WITH Passenger Airbag and Seatbelts										
Relative Humidity	Temperature									
	>-10°C	>-5°C	>0°C	>5°C	>10°C	>15°C	>20°C	>25°C	>30°C	>35°C - 43°C
≥ 90%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 80%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 70%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 60%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 50%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 40%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 30%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 20%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 10%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs
≥ 0%	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs	2 hrs