

Sika® ViscoCrete®-2100

High Range Water Reducing Admixture

Description Sika® ViscoCrete®-2100 is a high range water reducing and superplasticizing admixture utilizing Sika's ViscoCrete® polycarboxylate polymer technology.

Where to Use

- Sika® ViscoCrete®-2100 may be used in both ready-mix and precast applications, as a plant added high range water reducer to provide excellent plasticity while maintaining slump for up to 90 minutes. Controlled set times make it ideal for horizontal and vertical applications.
- Sika® ViscoCrete®-2100 is ideal for production of Self-Consolidating Concrete (SCC).

Advantages **Water Reduction:** Sika® ViscoCrete®-2100 can be dosed in small amounts to obtain water reduction from 10 - 15 % and will achieve water reduction up to 45 % at high dosage rates. Sika® ViscoCrete®-2100 is suitable for all levels of water reduction.

High Plasticity: The superplasticizing action of Sika® ViscoCrete®-2100 provides high-slump, flowing concrete that maintains excellent workability and may be placed with minimal vibration even at very low water cement ratio's as low as 0.25.

Sika® ViscoCrete®-2100 plasticized concrete is highly fluid while maintaining complete cohesion within the concrete matrix to eliminate excessive bleeding or segregation.

Extended Slump Life and Set Control: Sika® ViscoCrete®-2100 has been formulated to provide controlled and predictable extended slump life for periods of 60 to 90 minutes with normal set times.

The combined high range water reduction and superplasticizing action of Sika® ViscoCrete®-2100 provide the following benefits in hardened concrete:

- Higher ultimate strengths allow for greater engineering design flexibility and structural economies.
- Reduced water cement ratios produce more durable, dense concrete with reduced permeability.
- Highly effective plasticizer reduces surface defects in concrete elements and improves aesthetic appearance.

It has been formulated to provide maximum water reduction and extended slump retention at low dosages.

- Approved by the Ontario Ministry of Transportation (MTO).
- Approved by the *Ministère des Transports du Québec* (MTQ).

Standards

- ASTM C494 Types A and F
- AASHTO M-194 Type A and F

Typical Data	
Packaging	205 L (54 US gal.) drum 1040 L (275 US gal.) IBC* Bulk delivery
Colour and Form	*Intermediate Bulk Container Light blue liquid
Shelf Life and Storage	1 year when stored in dry warehouse conditions, at temperatures between 10 and 27 °C (50 and 80 °F). Store at above 2 °C (35 °F). If frozen, thaw and agitate thoroughly to return to normal state.
Properties	
Specific Gravity	Approx. 1.08



How to Use

Dosage

Dosage rates will vary according to materials used, ambient conditions and the requirements of a specific project. Sika recommends dosage at 130 - 390 mL/100 kg of cementitious for conventional concrete applications. If high slump or Self-Consolidating Concrete (SCC) is required, dosage from 390 - 780 mL/100 kg of cementitious may be used.

Dosage rates outside the recommended range may be used where specialized materials such as microsilica are specified, extreme ambient conditions are encountered or unusual project conditions require special consideration. Please contact your Sika Canada Technical Sales Representative for more information and assistance.

Curing

Proper curing according to ACI guidelines should be always followed to achieve maximum possible quality of concrete.

Mixing

For best superplasticizing results, add Sika® ViscoCrete®-2100 directly to freshly mixed concrete in the concrete mixer at the end of the batching cycle. It may also be dispensed as an integral material during the regular admixture batching cycle, or into freshly mixed concrete in a ready-mix truck, at the concrete plant or at the job site. To optimize the superplasticizing effect after the addition of Sika® ViscoCrete®-2100, Sika recommends that the combined materials be mixed for 60 - 80 revolutions either in the concrete mixer or in the ready-mix truck.

Combination with other admixtures: Sika® ViscoCrete®-2100 is highly effective as a single admixture or in combination with other Sika admixtures. If used in combination with certain Sikament® high range water reducers, it may affect the plastic properties of fresh concrete. Please contact your Sika Canada Technical Sales Representative for further information.

Combination with microsilica: Sika® ViscoCrete®-2100 is particularly well suited for use with microsilica because of its water reduction capability.

Note: Do not introduce Sika® ViscoCrete®-2100 directly onto dry cementitious materials.

Clean Up

Use personal protective equipment (chemical resistant goggles/gloves/clothing). Without direct contact, remove spilled or excess product and place in suitable sealed container. Dispose of excess product and container in accordance with applicable environmental regulations.

Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent SAFETY DATA SHEET containing physical, ecological, toxicological and other safety-related data.

KEEP OUT OF REACH OF CHILDREN
FOR INDUSTRIAL USE ONLY

The information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions, within their shelf life. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Product Data Sheet for the product concerned, copies of which will be supplied on request or can be accessed in the Internet under www.sika.ca.



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Certified ISO 14001 (CERT-0102791)