

Revision Date 01/16/2025 Print Date 01/16/2025

SECTION 1. IDENTIFICATION

Product name : Sikafloor® Duochem LM Part B

Other means of identification : No data available

Company name : www.sika.ca

Canada

Pointe-Claire, QC H9R 4A9

601, avenue Delmar Sika Canada Inc.

Telephone : (514) 697-2610 / 1 (800) 933-7452

Telefax : (514) 694-2792

E-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on

use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations

Flammable liquids : Category 3

Acute toxicity (Oral) : Category 4

Skin corrosion : Category 1

Serious eye damage : Category 1

Skin sensitization : Sub-category 1A

Reproductive toxicity : Category 2

GHS label elements

Hazard pictograms :







Signal Word : Danger



Revision Date 01/16/2025 Print Date 01/16/2025

Hazard Statements : H226 Flammable liquid and vapor.

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H361 Suspected of damaging fertility or the unborn child.

Precautionary Statements : Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P261 Avoid breathing mist or vapors.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON

CENTER/ doctor if you feel unwell. Rinse mouth.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON

CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste dis-

posal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture Mixture

Components

| Chemical name | CAS-No. | Classification | Concentra- tion (% w/w) |
|---------------------------------------|-----------|--|----------------------------|
| Isophoronediamine | 2855-13-2 | Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 | >= 30 - < 60 |
| Benzyl alcohol | 100-51-6 | Acute Tox. 4; H302 Eye Irrit. 2A; H319 Skin Sens. 1B; H317 | >= 10 - < 30 |
| Salicylic acid, o-hydroxybenzoic acid | 69-72-7 | Acute Tox. 4; H302 Eye Dam. 1; H318 Repr. 2; H361 | >= 1 - < 5 |
| Isopropanol | 67-63-0 | Flam. Liq. 2; H225 Eye Irrit. 2A; H319 STOT SE 3; H336 | >= 1 - < 5 |

Actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with difficul-



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

ty.

Small amounts splashed into eyes can cause irreversible tis-In case of eye contact

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

Health injuries may be delayed.

corrosive effects sensitizing effects

Gastrointestinal discomfort

Allergic reactions

Dermatitis

Harmful if swallowed.

May cause an allergic skin reaction. Causes serious eye damage.

Suspected of damaging fertility or the unborn child.

Causes severe burns.

Notes to physician Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam

Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

Water

Further information Use water spray to cool unopened containers.

Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

Personal precautions, protective equipment and emergency procedures

Use personal protective equipment.
 Remove all sources of ignition.
 Deny access to unprotected persons.

Beware of vapors accumulating to form explosive concentra-

tions. Vapors can accumulate in low areas.

Environmental precautions

Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local

/ national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion

Keep away from heat/ sparks/ open flames/ hot surfaces. No

smoking.

Take precautionary measures against electrostatic discharg-

es.

Advice on safe handling

Do not breathe vapors or spray mist.

Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge

(which might cause ignition of organic vapors).

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage

Store in original container.

Keep in a well-ventilated place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Store in accordance with local regulations.

Materials to avoid

Explosives



Revision Date 01/16/2025 Print Date 01/16/2025

Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids

Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|-------------|---------|-------------------------------------|--|-----------|
| Isopropanol | 67-63-0 | TWA | 200 ppm 492 mg/m3 | CA AB OEL |
| | | STEL | 400 ppm 984 mg/m3 | CA AB OEL |
| | | TWA | 200 ppm | CA BC OEL |
| | | STEL | 400 ppm | CA BC OEL |
| | | TWAEV | 200 ppm | CA QC OEL |
| | | STEV | 400 ppm | CA QC OEL |
| | | TWA | 200 ppm | ACGIH |
| | | STEL | 400 ppm | ACGIH |

Engineering measures

Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk as-

sessment indicates this is necessary.

The filter class for the respirator must be suitable for the max-

imum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-

contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove respiratory and skin/eye protection only after vapors

have been cleared from the area.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : clear

Odor : amine-like

Odor Threshold : No data available

pH : alkaline

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range : No data available

Flash point : ca. 55 °C (131 °F)

(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper

flammability limit

13 %(V)

Lower explosion limit / Lower : 1.3 %(V)

7/14



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

flammability limit

Vapor pressure : 0.07 hpa

Relative vapor density : No data available

Density : 0.981 g/ml (23 °C (73 °F))

Solubility(ies)

Water solubility : not determined

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

No data available

Autoignition temperature : 425 °C

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Explosive properties : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac-

tions

Stable under recommended storage conditions. Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : No data available

Hazardous decomposition

products

No decomposition if stored and applied as directed.

Safety Data Sheet

according to the Hazardous Products Regulations



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.

Components:

Isophoronediamine:

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

Benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1,200 mg/kg

Salicylic acid, o-hydroxybenzoic acid:

Acute oral toxicity : LD50 Oral (Rat): 891 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg

Isopropanol:

Acute oral toxicity : LD50 Oral (Rat): < 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 20 mg/l

Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data. IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Isophoronediamine:

Toxicity to algae/aquatic

plants

ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100

mg/l

NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l

Benzyl alcohol:

Toxicity to fish LC50 (Fish): > 100 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Isopropanol:

Toxicity to fish LC50 (Pimephales promelas (fathead minnow)): 9,640 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 9,714 mg/l



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

aquatic invertebrates Exposure time: 24 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Scenedesmus capricornutum (fresh water algae)): >

100 mg/l

Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

: Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 2924

Proper shipping name : Flammable liquid, corrosive, n.o.s.

(propan-2-ol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)

Class : 3
Subsidiary risk : 8
Packing group : III

Labels : Flammable Liquids, Corrosive

Packing instruction (cargo : 365

Safety Data Sheet

according to the Hazardous Products Regulations



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025

Print Date 01/16/2025

aircraft)

Packing instruction (passen:

ger aircraft)

354

IMDG-Code

UN number : UN 2924

Proper shipping name : FLAMMABLE LIQUID, CORROSIVE, N.O.S.

(propan-2-ol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)

Class : 3
Subsidiary risk : 8
Packing group : III
Labels : 3 (8)
EmS Code : F-E, S-C

Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

TDG

UN number : UN 2924

Proper shipping name : FLAMMABLE LIQUID, CORROSIVE, N.O.S.

(propan-2-ol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)

Class : 3
Subsidiary risk : 8
Packing group : III
Labels : 3 (8)
ERG Code : 132
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Canadian lists

The following substance(s) is/are subject to a Significant New Activity Notification: α-chlorotoluene 100-44-7

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

CA AB OEL : Canada. Alberta, Occupational Health and Safety Code (table



Sikafloor® Duochem LM Part B

Revision Date 01/16/2025 Print Date 01/16/2025

2: OEL)

CA BC OEL : Canada. British Columbia OEL

CA QC OEL : Québec. Regulation respecting occupational health and safe-

ty, Schedule 1, Part 1: Permissible exposure values for air-

borne contaminants

ACGIH / TWA : 8-hour, time-weighted average ACGIH / STEL : Short-term exposure limit

CA AB OEL / TWA : 8-hour Occupational exposure limit
CA AB OEL / STEL : 15-minute occupational exposure limit

CA BC OEL / TWA : 8-hour time weighted average CA BC OEL / STEL : short-term exposure limit

CA QC OEL / TWAEV : Time-weighted average exposure value

CA QC OEL / STEV : Short-term exposure value

ADR : Accord européen relatif au transport international des

marchandises Dangereuses par Route

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Notice to Reader:

The information contained in this Material Safety Data Sheet applies only to the actual Sika Canada product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current



Revision Date 01/16/2025 Print Date 01/16/2025

Product Data Sheet, product label and Material Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sika.ca or 514-697-2610.

Revision Date : 01/16/2025 Date format : mm/dd/yyyy

Prepared by : R & D of Sika Canada Inc.

Material number : 459,575

CA / Z8