

Westec® Epoxy Gel 151 Part A

Revision Date 03/07/2025 Print Date 03/07/2025

SECTION 1. IDENTIFICATION

Product name : Westec® Epoxy Gel 151 Part A

Other means of identification : No data available

Company name : www.sika.ca

Canada

Pointe-Claire, QC H9R 4A9

601, avenue Delmar Sika Canada Inc.

Telephone : (514) 697-2610 / 1 (800) 933-7452

Telefax : (514) 694-2792

E-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on

use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitization : Category 1

Carcinogenicity (Inhalation) : Category 1A

Specific target organ toxicity

- single exposure

Category 3 (Respiratory system)

Specific target organ toxicity:

- repeated exposure

Category 1 (Lungs)

GHS label elements

Hazard pictograms :







Westec® Epoxy Gel 151 Part A

Revision Date 03/07/2025 Print Date 03/07/2025

Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H350 May cause cancer by inhalation.

H372 Causes damage to organs (Lungs) through prolonged or

repeated exposure.

Precautionary Statements : Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read

and understood.

P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of

the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/

face protection/ hearing protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P337 + P313 If eye irritation persists: Get medical advice/ atten-

P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container

tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant

posal plant.



Westec® Epoxy Gel 151 Part A

Revision Date 03/07/2025 Print Date 03/07/2025

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture Mixture

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Quartz (SiO2) >5µm	14808-60-7	Carc. 1A; H350 STOT RE 1; H372 STOT SE 3; H335	>= 30 - < 60
bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 5 - < 10

Actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

Most important symptoms and effects, both acute and

sensitizing effects

irritant effects

delayed

Cough



Westec® Epoxy Gel 151 Part A

Revision Date 03/07/2025 Print Date 03/07/2025

> Respiratory disorder Allergic reactions **Excessive lachrymation**

Ervthema **Dermatitis**

Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation. May cause cancer by inhalation.

Causes damage to organs through prolonged or repeated

exposure.

Notes to physician Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

tive equipment and emer-

Environmental precautions

gency procedures

Personal precautions, protec- : Use personal protective equipment. Deny access to unprotected persons.

Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

fire and explosion

Advice on protection against : Normal measures for preventive fire protection.



Revision Date 03/07/2025 Print Date 03/07/2025

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage : Store in original container.

Keep in a well-ventilated place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz (SiO2) >5μm	14808-60-7	TWA (Res- pirable par- ticulates)	0.025 mg/m3	CA AB OEL
		TWA (Respirable fraction)	0.1 mg/m3	CA ON OEL
		TWA (Respirable)	0.025 mg/m3 (Silica)	CA BC OEL
		TWAEV (respirable dust)	0.05 mg/m3	CA QC OEL
		TWA (Respirable)	0.025 mg/m3	CA BC OEL
		TWA (Res- pirable)	0.025 mg/m3 (Silica)	CA BC OEL
		TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable par-	0.025 mg/m3 (Silica)	ACGIH



Revision Date 03/07/2025	Print Date 03/07/2025

ticulate mat- ter)		
TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH

Engineering measures

Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection

Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES



Westec® Epoxy Gel 151 Part A

Revision Date 03/07/2025 Print Date 03/07/2025

Appearance : gel

Color : gray

Odor : slight

Odor Threshold : No data available

pH : Not applicable

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range : No data available

Flash point : 200 °C (392 °F)

(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper :

flammability limit

No data available

Lower explosion limit / Lower :

flammability limit

No data available

Vapor pressure : 0.01 hpa

Relative vapor density : No data available

Density : 1.59 g/cm3

Solubility(ies)

Water solubility : immiscible

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity



Revision Date 03/07/2025 Print Date 03/07/2025

Viscosity, dynamic : No data available

Viscosity, kinematic : > 20.5 mm2/s

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds : 36 g/l

(VOC) content A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac- :

tions

Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition

products

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700):

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Product:

Assessment : Irritating to skin.
Result : Skin irritation

Safety Data Sheet

according to the Hazardous Products Regulations



Westec® Epoxy Gel 151 Part A

Revision Date 03/07/2025 Print Date 03/07/2025

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Result : Irritation to eyes, reversing within 21 days

Assessment : Eye irritation

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

May cause cancer by inhalation.

IARC Group 1: Carcinogenic to humans

Quartz (SiO2) >5µm 14808-60-7

(Silica dust, crystalline)

OSHA OSHA specifically regulated carcinogen

Quartz (SiO2) >5µm 14808-60-7

(crystalline silica)

NTP Known to be human carcinogen

Quartz (SiO2) >5µm 14808-60-7

(Silica, Crystalline (Respirable Size))

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

Causes damage to organs (Lungs) through prolonged or repeated exposure.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only,



Westec® Epoxy Gel 151 Part A

Revision Date 03/07/2025 Print Date 03/07/2025

> including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700):

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l

Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues Disposal of this product, solutions and any by-products should

> at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations



Westec® Epoxy Gel 151 Part A

Revision Date 03/07/2025 Print Date 03/07/2025

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

TDG

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

Canadian lists

The following substance(s) is/are subject to a Significant New Activity Notification: Oxirane, (chloromethyl)- Epichlorohydrin 106-89-8

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

CA AB OEL : Canada. Alberta, Occupational Health and Safety Code (table

2: OEL)

CA BC OEL : Canada. British Columbia OEL

CA ON OEL : Ontario Table of Occupational Exposure Limits made under

the Occupational Health and Safety Act.

CA QC OEL : Québec. Regulation respecting occupational health and safe-

ty, Schedule 1, Part 1: Permissible exposure values for air-

borne contaminants

ACGIH / TWA : 8-hour, time-weighted average
CA AB OEL / TWA : 8-hour Occupational exposure limit
CA BC OEL / TWA : 8-hour time weighted average
CA ON OEL / TWA : Time-Weighted Average Limit (TWA)
CA QC OEL / TWAEV : Time-weighted average exposure value

ADR : Accord européen relatif au transport international des

marchandises Dangereuses par Route

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level



Revision Date 03/07/2025 Print Date 03/07/2025

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Notice to Reader:

The information contained in this Material Safety Data Sheet applies only to the actual Sika Canada product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Material Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sika.ca or 514-697-2610.

Revision Date : 03/07/2025 Date format : mm/dd/yyyy

Prepared by : R & D of Sika Canada Inc.

Material number : 419,311



Revision Date 03/07/2025

Print Date 03/07/2025

CA / Z8