PRODUCT DATA SHEET

Retardan®-200 L

RETARDER FOR CALCIUM SULFATE BINDERS

PRODUCT DESCRIPTION

Retardan®-200 L is a liquid high-performance set retarder for calcium sulfate (gypsum) based binders.

WHERE TO USE

Retardan®-200 L provides excellent performance in the adjustment of setting time and workability of calcium sulfate binders.

The product is especially suitable for the following application fields:

- Production of gypsum boards (plasterboards / wallboards), fiber boards, partition panels, ceiling tiles and gypsum blocks
- Ready-mix production of floor screeds and self-leveling screeds based on calcium sulfate binder

CHARACTERISTICS / ADVANTAGES

- Very efficient set retardation, already at very low dosages
- Allows adjustment of the setting time to the needs of the manufacturing process
- Compatible to a variety of calcium sulfate binder types and to other additives, such as Sika® ViscoCrete® superplasticizers
- Retardan®-200 L allows the preparation of large mixes and thus reduces the application costs
- No reduction of final strength of gypsum products (unlike several fruit acids)
- Uniform quality ensures a stable manufacturing process run as well as uniformity and homogeneity of the final gypsum product
- Ecologically unproblematic, free of formaldehyde

PRODUCT INFORMATION

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| flife from date of production if stored properly in undamaged, nal sealed packaging. |
| peratures between 0 °C and 40 °C. Protect from direct and contamination. Use clean drums/containers when k. |
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| °C |
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Product Data Sheet

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TECHNICAL INFORMATION

| Specific Advice | Differences in calcium sulfate binder type, raw material sources, calcining |
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| | methods, age and storage conditions of the binder and other individual |
| | parameters at the plant and/or job site can influence the setting time of |
| | gypsum binders and therefore the dosage of Retardan®-200 L. Preliminary |
| | testing is required to determine the exact dosage for specific conditions. |
| | Please contact Sika technical service for more information and advice. |

APPLICATION INFORMATION

| Recommended Dosage | Typical dosage range in gypsum board production: 0.003 - 0.03 % by weight of binder. |
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| Mixing | Retardan®-200 L is added to the gauging water. When used in very low dosage, Retardan®-200 L may be pre-dissolved in pure water for easier dosing. Please contact Sika technical service for more information and advice. |
| Compatibility | Retardan®-200 L may be combined with many other Sika products as well as with most commonly used gypsum additives, like superplasticizer, foaming agent/ defoamer and stabilizer. In combination i.e. with Sika® ViscoCrete® superplasticizer improvements in flowability and setting-time adjustment may be achieved. Always conduct trials before combining products in specific mixes and contact Sika technical service for information about specific combinations with Sika products. |

BASIS OF PRODUCT DATA

Product properties are typically averages, obtained under laboratory conditions. Reasonable variations can be expected on-site due to local factors, including environment, preparation, application, curing and test methods.

ENVIRONMENT, HEALTH & SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

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Edmonton (Alberta)
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LEGAL NOTES

The information, and in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: www.sika.ca

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