



**SECTION 1. IDENTIFICATION**

Product name : SikaPower®-320

Other means of identification : No data available

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Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with the Hazardous Products Regulations**

Acute toxicity (Oral) : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitization : Sub-category 1A

Carcinogenicity (Inhalation) : Category 1A

**GHS label elements**

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H302 Harmful if swallowed.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H350 May cause cancer by inhalation.



## Precautionary Statements

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**Prevention:**

P201 Obtain special instructions before use.  
 P202 Do not handle until all safety precautions have been read and understood.  
 P261 Avoid breathing mist or vapors.  
 P264 Wash skin thoroughly after handling.  
 P270 Do not eat, drink or smoke when using this product.  
 P272 Contaminated work clothing should not be allowed out of the workplace.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.  
 P302 + P352 IF ON SKIN: Wash with plenty of water.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P337 + P313 If eye irritation persists: Get medical advice/ attention.  
 P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Aliphatic polyurethane prepolymer polyoxyalkylene based, blocked	1617507-45-5	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319	$\geq 30 - < 60$



1,6-bis(2,3-epoxpropoxy)hexane	16096-31-4	Skin Sens. 1; H317 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 10 - < 30
calcium oxide	1305-78-8	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335	>= 5 - < 10
adipohydrazide	1071-93-8	Skin Sens. 1; H317	>= 1 - < 5
Cashew, nutshell liq.	8007-24-7	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 1 - < 5
Quartz (SiO <sub>2</sub> ) >5µm	14808-60-7	Carc. 1A; H350 STOT RE 1; H372 STOT SE 3; H335	>= 0.1 - < 1

Actual concentration or concentration range is withheld as a trade secret

#### SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitizing effects  
Gastrointestinal discomfort  
Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
Harmful if swallowed.  
Causes skin irritation.  
May cause an allergic skin reaction.



Causes serious eye irritation.  
May cause cancer by inhalation.

Notes to physician : Treat symptomatically.

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### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products.



Conditions for safe storage : Store in original container.  
 Keep container tightly closed in a dry and well-ventilated place.  
 Observe label precautions.  
 Store in accordance with local regulations.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
calcium oxide	1305-78-8	TWA	2 mg/m3	CA AB OEL
		TWA	2 mg/m3	CA BC OEL
		TWAEV	2 mg/m3	CA QC OEL
		TWA	2 mg/m3	ACGIH
Quartz (SiO2) >5µm	14808-60-7	TWA (Respirable particulates)	0.025 mg/m3	CA AB OEL
		TWA (Respirable fraction)	0.1 mg/m3	CA ON OEL
		TWAEV (respirable dust)	0.1 mg/m3	CA QC OEL
		TWA (Respirable)	0.025 mg/m3 (Silica)	CA BC OEL
		TWA (Respirable)	0.025 mg/m3	CA BC OEL
		TWA (Respirable)	0.025 mg/m3 (Silica)	CA BC OEL
		TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro-



cess enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

- Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.  
  
The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance : paste
- Color : gray
- Odor : odorless
- Odor Threshold : No data available
- pH : Not applicable substance/mixture is non-soluble (in water)
- Melting point/range / Freezing point : No data available



Boiling point/boiling range	:	No data available
Flash point	:	> 101 °C (214 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.48 g/cm <sup>3</sup> (20 °C (68 °F))
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s ( 40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available



Incompatible materials : No data available

Hazardous decomposition products : No decomposition if stored and applied as directed.

**SECTION 11. TOXICOLOGICAL INFORMATION**

**Acute toxicity**  
Harmful if swallowed.

**Components:**

**1,6-bis(2,3-epoxpropoxy)hexane:**

Acute oral toxicity : LD50 Oral (Rat): 2,900 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg

**Cashew, nutshell liq.:**

Acute oral toxicity : LD50 Oral (Rat): 500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 2,000 mg/kg

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Product:**

Result : Eye irritation

Method : OECD Test Guideline 405

**Respiratory or skin sensitization**

**Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

May cause cancer by inhalation.

<b>IARC</b>	Group 1: Carcinogenic to humans	
	Quartz (SiO <sub>2</sub> ) >5µm (Silica dust, crystalline)	14808-60-7
	Group 2B: Possibly carcinogenic to humans	
	Titanium dioxide	13463-67-7





<b>OSHA</b>	OSHA specifically regulated carcinogen Quartz (SiO <sub>2</sub> ) >5µm (crystalline silica)	14808-60-7
<b>NTP</b>	Known to be human carcinogen Quartz (SiO <sub>2</sub> ) >5µm (Silica, Crystalline (Respirable Size))	14808-60-7

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.

**Further information**

**Product:**

Remarks : Toxicology data for the ingredients  
Information given is based on data on the ingredients and the toxicology of similar products.  
Based on available data, the classification criteria are not met.

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Components:**

**adipohydrazide:**

Toxicity to fish : LC50 (Fish): 1 - 10 mg/l  
Exposure time: 96 h

Toxicity to algae/aquatic plants : EC50 (algae): 1 - 10 mg/l

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available



**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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**SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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**SECTION 14. TRANSPORT INFORMATION**

**International Regulations**

**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation**

**TDG**

Not regulated as a dangerous good

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**SECTION 15. REGULATORY INFORMATION**

**Canadian lists**

No substances are subject to a Significant New Activity Notification.

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**SECTION 16. OTHER INFORMATION**

**Full text of other abbreviations**

ACGIH : USA. ACGIH Threshold Limit Values (TLV)



CA AB OEL	:	Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
CA BC OEL	:	Canada. British Columbia OEL
CA ON OEL	:	Ontario Table of Occupational Exposure Limits made under the Occupational Health and Safety Act.
CA QC OEL	:	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for air-borne contaminants
ACGIH / TWA	:	8-hour, time-weighted average
CA AB OEL / TWA	:	8-hour Occupational exposure limit
CA BC OEL / TWA	:	8-hour time weighted average
CA ON OEL / TWA	:	Time-Weighted Average Limit (TWA)
CA QC OEL / TWAEV	:	Time-weighted average exposure value
ADR	:	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

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