



## Sikasil® IG-25 US Part B

Revision Date 09/30/2024

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### SECTION 1. IDENTIFICATION

Product name : Sikasil® IG-25 US Part B

Other means of identification : No data available

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Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with the Hazardous Products Regulations

Flammable liquids : Category 3

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitization : Category 1

Reproductive toxicity : Category 1B

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

#### GHS label elements

Hazard pictograms :



Signal Word : Danger



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- Hazard Statements : H226 Flammable liquid and vapor.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H335 May cause respiratory irritation.  
H360 May damage fertility or the unborn child.
- Precautionary Statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P240 Ground and bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
P242 Use non-sparking tools.  
P243 Take action to prevent static discharges.  
P261 Avoid breathing mist or vapors.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
- Response:**  
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.  
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
- Storage:**  
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.



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### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

### Other hazards

None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Tetraethyl silicate	78-10-4	Flam. Liq. 3; H226 Acute Tox. 4; H332 Eye Irrit. 2A; H319 STOT SE 3; H335	$\geq 10 - < 30$
N-[3-(triethoxysilyl)propyl]ethylenediamine	5089-72-5	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317	$\geq 5 - < 10$
Trimethoxyoctylsilane	3069-40-7	Skin Irrit. 2; H315	$\geq 5 - < 10$
6,6-dibutyl-4,4,8,8-tetraethoxy-3,5,7,9-tetraoxa-4,8-disila-6-stannaundecane	87735-26-0	Muta. 2; H341 Repr. 1B; H360 STOT RE 1; H372	$\geq 0.1 - < 1$

Actual concentration or concentration range is withheld as a trade secret

## SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.



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- Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : Cough  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
irritant effects  
sensitizing effects  
toxic effects for reproduction  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
May cause respiratory irritation.  
May damage fertility or the unborn child.
- Notes to physician : Treat symptomatically.

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### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Water  
High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
- Further information : Use water spray to cool unopened containers.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protec- : Use personal protective equipment.



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tive equipment and emergency procedures		Remove all sources of ignition. Deny access to unprotected persons. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Environmental precautions	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

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### SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
Advice on safe handling	:	Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Pregnant women or women of child-bearing age should not be exposed to this product. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	:	Explosives Oxidizing agents Poisonous gases Poisonous liquids



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**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Tetraethyl silicate	78-10-4	TWA	10 ppm 85 mg/m <sup>3</sup>	CA AB OEL
		TWA	10 ppm	CA BC OEL
		TWAEV	10 ppm 85 mg/m <sup>3</sup>	CA QC OEL
		TWA	10 ppm	ACGIH

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

- Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.  
  
The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures** : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.



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Remove respiratory and skin/eye protection only after vapors have been cleared from the area.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Color	:	black, gray
Odor	:	slight
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	54.44 °C (129.99 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.03 - 1.10 g/cm <sup>3</sup> (23 °C (73 °F))
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available



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Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	ca. > 20.5 mm <sup>2</sup> /s ( 40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	40 g/l A+B Combined

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### SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

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### SECTION 11. TOXICOLOGICAL INFORMATION

Not classified due to lack of data.

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization**

**Skin sensitization**

May cause an allergic skin reaction.





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### Respiratory sensitization

Not classified due to lack of data.

### Germ cell mutagenicity

Not classified due to lack of data.

### Carcinogenicity

Not classified due to lack of data.

**IARC** Group 2B: Possibly carcinogenic to humans  
Carbon black, amorphous 1333-86-4

**OSHA** Not applicable

**NTP** Not applicable

### Reproductive toxicity

May damage fertility or the unborn child.

### STOT-single exposure

May cause respiratory irritation.

### STOT-repeated exposure

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

### Aspiration toxicity

Not classified due to lack of data.

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## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

#### **N-[3-(triethoxysilyl)propyl]ethylenediamine:**

Toxicity to fish (Chronic toxicity) : LC50 (Danio rerio (zebra fish)): 597 mg/l  
Exposure time: 96 h

### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.



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Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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### SECTION 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

- Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### IATA-DGR

- UN/ID No. : UN 1993  
Proper shipping name : Flammable liquid, n.o.s.  
(tetraethyl silicate)  
Class : 3  
Packing group : III  
Labels : Flammable Liquids  
Packing instruction (cargo aircraft) : 366

##### IMDG-Code

- UN number : UN 1993  
Proper shipping name : FLAMMABLE LIQUID, N.O.S.  
(tetraethyl silicate)  
Class : 3  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-E  
Marine pollutant : no

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### Domestic regulation

DOT: As per 49CFR 173.150 (f) Combustible Liquid Exception, Material is Not Regulated.  
IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

##### TDG

- UN number : UN 1993  
Proper shipping name : FLAMMABLE LIQUID, N.O.S.



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Class : 3  
Packing group : III  
Labels : 3  
ERG Code : 128  
Marine pollutant : no

### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## SECTION 15. REGULATORY INFORMATION

### Canadian lists

No substances are subject to a Significant New Activity Notification.

## SECTION 16. OTHER INFORMATION

### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
CA AB OEL : Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)  
CA BC OEL : Canada. British Columbia OEL  
CA QC OEL : Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for air-borne contaminants  
ACGIH / TWA : 8-hour, time-weighted average  
CA AB OEL / TWA : 8-hour Occupational exposure limit  
CA BC OEL / TWA : 8-hour time weighted average  
CA QC OEL / TWAEV : Time-weighted average exposure value  
  
ADR : Accord européen relatif au transport international des marchandises Dangereuses par Route  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978



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OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Notice to Reader:

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