



PRODUCT DATA SHEET

Sikaflex® Primer-260

Sikaflex primers are special materials formulated to improve the bond of Sikaflex urethane sealants when applied to specific substrates.

PRODUCT DESCRIPTION

Sikaflex® Primer-260 promotes adhesion of urethane sealants to various metallic, non-metallic, and plastic substrates.

WHERE TO USE

Most substrates require a primer only if testing shows need for it or where the sealant will be underwater after cure. Certain substrates do require a primer under all conditions.

CHARACTERISTICS / ADVANTAGES

- Single-component, ready to use
- Easily applied by brush, dauber, or spray

PRODUCT INFORMATION

Packaging	available in pints, 6/carton.
Shelf Life	6 months in original, unopened containers.
Storage Conditions	Sikaflex® Primer-260 shall be stored in dry conditions, where it is protected from direct sunlight and at temperatures between +40°F and +95°F (+4°C and +35°C).
Colour	Clear
Consumption	Following are average coverages, depending on porosity of substrate: Sikaflex Primer 260 Coverage per pint (Liner ft. 1/2" x 1/2" joint): 300-500 Linear ft.

BASIS OF PRODUCT DATA

Product properties are typically averages, obtained under laboratory conditions. Reasonable variations can be expected on-site due to local factors, including environment, preparation, application, curing and test methods.

LIMITATIONS

- Primer should not be used if it starts to gel in container.
- Protect Sikaflex primers from moisture. Once container has been opened, use contents immediately.
- Do not attempt to use partial containers.

- Do not reseal or reuse. Resealing may cause moisture contamination and gelling.

Caution:

Flammable; Irritant; Poison - Contains methanol. May cause skin/eye/respiratory irritation. Avoid contact. Methanol is a poison and may cause blindness if ingested. Use only with adequate ventilation. Use of safety goggles and chemical resistant gloves is recommended. In case of exceedance of PELs, use an appropriate, properly fitted NIOSH approved respirator. Remove contaminated clothing. Keep away from heat, sparks, and open flames.

First Aid

In case of skin contact, wash immediately and thoroughly with soap and water. If symptoms persist, consult physician. For eye contact, flush immediately with plenty of water for at least 15 minutes; contact a physician. For respiratory problems, remove person to fresh air; if symptoms persist, consult physician. In case of ingestion, consult a physician immediately - methanol is a poison. Remove contaminated clothing.

Clean Up

In case of spill or leaks, wear suitable protective equipment, contain spill, collect with absorbent material, and transfer to suitable container. Ventilate area. Avoid contact. Dispose of in accordance with current, applicable, local, state and federal regulations.

ENVIRONMENT, HEALTH & SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

Substrate	Primer Required	Recommended Primer
Marble	No	260
Siliconized Polyester	Yes	260
Alucobond	Yes	260
Lexan	Yes	260
Teflon	No Bond Achieved	
Polyethylene	No Bond Achieved	
Polypropylene	No Bond Achieved	
Glass - Sheet, float or plate	No	260
Porcelain	No	260
Ceramic tile	No	260
Aluminum - Anodized	No	260
Aluminum - Mill Finish	Yes	260
Lead	No	260
Copper (bright/clean)	No	260
Brass	No	260
Zinc	No	260
Tinplate	No	260
Steel (Bright/Clean)	No	260
Steel - Stainless	Yes	260
Steel - Galvanized	Yes	260

SUBSTRATE PREPARATION

The key to good bonding with Sikaflex sealants/primers is surface preparation. Specifically, all surfaces must be dry and free of dirt, grease, mold release agents, loose mortar, laitance, and any foreign matter. If the joint contains old sealant, it and all extraneous material must be removed and the substrate cleaned by mechanical means. Apply primers at substrate temperatures of 40°F and rising. Surface must be frost free.

APPLICATION METHOD / TOOLS

Shake or stir primer well before using. Apply to dry, clean, oil free surface with a brush, dauber or spray. Dry time before installing sealant:



> 1 hr. _____ < 8 hrs.*

* If sealant cannot be installed within 8 hours of priming then reprime.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: www.sika.ca

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Product Data Sheet

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