SAFETY DATA SHEET

Sikagard® Duroplast®-100 Part A

Version	Revision Date:	SDS Number:
1.4	06/19/2018	100000004321

SECTION 1. IDENTIFICATION

Product name : Sikagard® Duroplast®-100 Part A

Manufacturer or supplier's details

Company name : 601, avenue Delmar
Canada
Pointe-Claire, QC H9R 4A9
Sika Canada Inc.
www.sika.ca

Telephone : (514) 697-2610 / 1 (800) 933-7452

Telefax : (514) 694-2792

Health and Safety Services's e-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 3

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitization : Sub-category 1A

Carcinogenicity (Inhalation) : Category 1A

Specific target organ system-ic toxicity - repeated expo-sure : Category 1 (Lungs)

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements	:	H226 Flammable liquid and vapor. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H350i May cause cancer by inhalation. H372 Causes damage to organs (Lungs) through prolonged or repeated exposure.
Precautionary Statements	:	**Prevention:** P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use non-sparking tools. P243 Take action to prevent static discharges. P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. **Response:** P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish. **Storage:** P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up. **Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.
Warning	:	Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful

or fatal.

Other hazards

None known.

Supplemental information

If product is in liquid or paste form, physical or health hazards listed related to dust are not considered significant. However, product may contain substances that could be potential hazards if caused to become airborne due to grinding, sanding or other abrasive processes.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Quartz (SiO2)	14808-60-7	>= 30 - < 60
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	>= 30 - < 60
oxirane, mono[(C12-14-alkyloxy)methyl]derivatives	68609-97-2	>= 2 - < 5
Isopropanol	67-63-0	>= 2 - < 5
Quartz (SiO2) <5µm	14808-60-7	>= 0 - < 1
2-octyl-2H-isothiazole-3-one	26530-20-1	>= 0 - < 1

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

Most important symptoms and effects, both acute and delayed : Allergic reactions
Excessive lachrymation
Erythema
Dermatitis

See Section 11 for more detailed information on health effects and symptoms.
irritant effects
sensitizing effects
carcinogenic effects
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause cancer by inhalation.
Causes damage to organs through prolonged or repeated exposure.

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : Water

Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Advice on safe handling : Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Prevent unauthorized access.
Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz (SiO2)	14808-60-7	TWA (Respirable fraction)	0.1 mg/m3	CA ON OEL
		TWA (Respirable particulates)	0.025 mg/m3	CA AB OEL
		TWAEV (respirable dust)	0.1 mg/m3	CA QC OEL
		TWA (Respirable)	0.025 mg/m3 (Silica)	CA BC OEL
		TWA (Respirable fraction)	0.025 mg/m3 (Silica)	ACGIH

Isopropanol	67-63-0	TWA	200 ppm 492 mg/m3	CA AB OEL
		STEL	400 ppm 984 mg/m3	CA AB OEL
		TWA	200 ppm	CA BC OEL
		STEL	400 ppm	CA BC OEL
		TWAEV	400 ppm 983 mg/m3	CA QC OEL
		STEV	500 ppm 1,230 mg/m3	CA QC OEL
		TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH
Quartz (SiO2) <5µm	14808-60-7	TWA (Respirable fraction)	0.1 mg/m3	CA ON OEL
		TWA (Respirable particulates)	0.025 mg/m3	CA AB OEL
		TWAEV (respirable dust)	0.1 mg/m3	CA QC OEL
		TWA (Respirable)	0.025 mg/m3 (Silica)	CA BC OEL
		TWA (Respirable fraction)	0.025 mg/m3 (Silica)	ACGIH

Biological occupational exposure limits

Ingredients	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Isopropanol	67-63-0	Acetone	Urine	End of shift at end of workweek	40 mg/l	ACGIH BEI

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han-

dling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection

Remarks	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	various
Odor	:	aromatic, epoxy-like
Odor Threshold	:	No data available
pH	:	not determined
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 30 °C (86 °F) Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available

Vapor pressure	:	0.01 hpa (0.01 mmHg)
Relative vapor density	:	No data available
Density	:	1.607 g/ml (23 °C (73 °F) ())
Solubility(ies)		
Water solubility	:	not determined
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	not determined
Explosive properties	:	No data available
Molecular weight	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Product:

Acute inhalation toxicity	:	Acute toxicity estimate: > 40 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Calculation method
Acute dermal toxicity	:	Acute toxicity estimate: > 5,000 mg/kg

Method: Calculation method

Ingredients:

bisphenol-A-(epichlorhydrin) epoxy resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

Isopropanol:

Acute oral toxicity : LD50 Oral (Rat): < 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction.
Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

May cause cancer by inhalation.

IARC	Group 1: Carcinogenic to humans	
	Quartz (SiO2)	14808-60-7
	Quartz (SiO2) <5µm	14808-60-7
	Group 2B: Possibly carcinogenic to humans	
	titanium dioxide	13463-67-7
NTP	Known to be human carcinogen	
	Quartz (SiO2)	14808-60-7
	Quartz (SiO2) <5µm	14808-60-7

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Causes damage to organs (Lungs) through prolonged or repeated exposure.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

bisphenol-A-(epichlorhydrin) epoxy resin:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h

2-octyl-2H-isothiazole-3-one:

M-Factor (Acute aquatic toxicity)	:	10
M-Factor (Chronic aquatic toxicity)	:	1

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information	:	Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quantities. Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental

protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

TDG (road/train)

UN number	:	UN 1139
Proper shipping name	:	COATING SOLUTION
Class	:	3
Packing group	:	III
Labels	:	3

International Regulations

IATA-DGR

UN/ID No.	:	UN 1139
Proper shipping name	:	Coating solution
Class	:	3
Packing group	:	III
Labels	:	Flammable Liquids
Packing instruction (cargo aircraft)	:	366
Packing instruction (passenger aircraft)	:	355

IMDG-Code

UN number	:	UN 1139
Proper shipping name	:	COATING SOLUTION
Class	:	3
Packing group	:	III
Labels	:	3
EmS Code	:	F-E, S-E
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

Canadian PBT Chemicals : This product contains the following components on the DSL that are classified as Persistent, Bioaccumulative and/or Toxic (PBT) under CEPA:
Decamethylcyclopentasiloxaneoctamethylcyclotetrasiloxane

Canadian lists

No substances are subject to a Significant New Activity Notification.

SECTION 16. OTHER INFORMATION

Revision Date : 06/19/2018

Prepared by : R & D of Sika Canada Inc.

Notice to Reader:

The information contained in this Material Safety Data Sheet applies only to the actual Sika Canada product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Material Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sika.ca or 514-697-2610.

Full text of other abbreviations

ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

CA / Z8

SAFETY DATA SHEET

Sikagard® Duroplast®-100 Part B

Version	Revision Date:	SDS Number:
1.5	06/19/2018	100000004253

SECTION 1. IDENTIFICATION

Product name : Sikagard® Duroplast®-100 Part B

Manufacturer or supplier's details

Company name : 601, avenue Delmar
Canada
Pointe-Claire, QC H9R 4A9
Sika Canada Inc.
www.sika.ca

Telephone : (514) 697-2610 / 1 (800) 933-7452

Telefax : (514) 694-2792

Health and Safety Services's e-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 3

Acute toxicity (Oral) : Category 4

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitization : Sub-category 1A

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H226 Flammable liquid and vapor.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

Precautionary Statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Warning : Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

Other hazards

None known.

Supplemental information

If product is in liquid or paste form, physical or health hazards listed related to dust are not considered significant. However, product may contain substances that could be potential hazards if caused to become airborne due to grinding, sanding or other abrasive processes.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Isophoronediamine	2855-13-2	>= 30 - < 60
Benzyl alcohol	100-51-6	>= 15 - < 40
salicylic acid	69-72-7	>= 2 - < 5
Isopropanol	67-63-0	>= 1 - < 2

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed : Health injuries may be delayed.
corrosive effects
sensitizing effects
Gastrointestinal discomfort
Allergic reactions
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Harmful if swallowed.
May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : Water

Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Advice on safe handling : Do not breathe vapors or spray mist.

Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Isopropanol	67-63-0	TWA	200 ppm 492 mg/m3	CA AB OEL
		STEL	400 ppm 984 mg/m3	CA AB OEL
		TWA	200 ppm	CA BC OEL
		STEL	400 ppm	CA BC OEL
		TWAEV	400 ppm 983 mg/m3	CA QC OEL
		STEV	500 ppm 1,230 mg/m3	CA QC OEL
		TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH

Biological occupational exposure limits

Ingredients	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Isopropanol	67-63-0	Acetone	Urine	End of shift at end of workweek	40 mg/l	ACGIH BEI

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	clear
Odor	:	amine-like
Odor Threshold	:	No data available

pH	:	alkaline
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 55 °C (131 °F) Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit	:	13 %(V)
Lower explosion limit	:	1.3 %(V)
Vapor pressure	:	0.07 hpa (0.05 mmHg)
Relative vapor density	:	No data available
Density	:	0.981 g/ml (23 °C (73 °F) ())
Solubility(ies)		
Water solubility	:	not determined
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, dynamic	:	No data available
Explosive properties	:	No data available
Molecular weight	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.

Incompatible materials : No data available

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.

Product:

Acute oral toxicity : Acute toxicity estimate: 1,496 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 10 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: 4,109 mg/kg
Method: Calculation method

Ingredients:

Isophoronediamine:

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5.01 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg

Benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1,620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

salicylic acid:

Acute oral toxicity : LD50 Oral (Rat): 891 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg

Isopropanol:

Acute oral toxicity : LD50 Oral (Rat): < 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction.
Respiratory sensitization: Not classified based on available information.

Ingredients:

Isophoronediamine:
Assessment: The product is a skin sensitizer, sub-category 1A.
Result: The product is a skin sensitizer, sub-category 1A.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC	Not applicable
NTP	Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

Isophoronediamine:

Toxicity to algae	:	ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l Exposure time: 72 h

Benzyl alcohol:

Toxicity to fish	:	LC50 (Fish): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information	:	Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

TDG (road/train)

UN number	:	UN 2924
Proper shipping name	:	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (propan-2-ol, Isophoronediamine)
Class	:	3
Subsidiary risk	:	8
Packing group	:	III
Labels	:	3 (8)

International Regulations

IATA-DGR

UN/ID No.	:	UN 2924
Proper shipping name	:	Flammable liquid, corrosive, n.o.s. (propan-2-ol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)
Class	:	3
Subsidiary risk	:	8
Packing group	:	III
Labels	:	Flammable Liquids, Corrosives

Packing instruction (cargo aircraft)	:	365
Packing instruction (passenger aircraft)	:	354

IMDG-Code

UN number	:	UN 2924
Proper shipping name	:	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (propan-2-ol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine)
Class	:	3
Subsidiary risk	:	8
Packing group	:	III
Labels	:	3 (8)
EmS Code	:	F-E, S-C
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

Canadian lists

No substances are subject to a Significant New Activity Notification.

SECTION 16. OTHER INFORMATION

Revision Date	:	06/19/2018
Prepared by	:	R & D of Sika Canada Inc.

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Full text of other abbreviations

ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route

CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

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