SECTION 1. IDENTIFICATION

Product name : Sikadur®-330 Part A

Manufacturer or supplier’s details
Company name : 601, avenue Delmar
                Canada
                Pointe-Claire, QC H9R 4A9
                Sika Canada Inc.
                www.sika.ca

Telephone : (514) 697-2610 / 1 (800) 933-7452
Telefax : (514) 694-2792
Health and Safety Services’s e-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on use
For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification
Skin irritation : Category 2
Serious eye damage : Category 1
Skin sensitization : Category 1

GHS label elements
Hazard pictograms:

Signal Word : Danger
Hazard Statements : H315 Causes skin irritation.
                   H317 May cause an allergic skin reaction.
                   H318 Causes serious eye damage.

Precautionary Statements : Prevention:
                          P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
                          P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
P302 + P352 IF ON SKIN: Wash with plenty of water.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

**Warning:**  
Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

**Other hazards**  
None known.

**Supplemental information**  
If product is in liquid or paste form, physical or health hazards listed related to dust are not considered significant. However, product may contain substances that could be potential hazards if caused to become airborne due to grinding, sanding or other abrasive processes.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Hazardous ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>bisphenol-A-(epichlorhydrin) epoxy resin</td>
<td>25068-38-6</td>
<td>&gt;= 50 - &lt;= 100</td>
</tr>
<tr>
<td>1,4-bis(2,3-epoxypropoxy)butane</td>
<td>2425-79-8</td>
<td>&gt;= 10 - &lt; 20</td>
</tr>
<tr>
<td>Hydrocarbons, C10-C13, aromatics, &lt;1% naphthalene</td>
<td>64742-94-5</td>
<td>&gt;= 2 - &lt; 5</td>
</tr>
</tbody>
</table>

### SECTION 4. FIRST AID MEASURES

**General advice**  
Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.

**If inhaled**  
Move to fresh air.  
Consult a physician after significant exposure.

**In case of skin contact**  
Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact:
- Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
- In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- Continue rinsing eyes during transport to hospital.
- Remove contact lenses.
- Keep eye wide open while rinsing.

If swallowed:
- Clean mouth with water and drink afterwards plenty of water.
- Do not induce vomiting without medical advice.
- Do not give milk or alcoholic beverages.
- Never give anything by mouth to an unconscious person.
- Obtain medical attention.

Most important symptoms and effects, both acute and delayed:
- Irritant effects
- Sensitizing effects
- Allergic reactions
- Excessive lachrymation
- Erythema
- Dermatitis

See Section 11 for more detailed information on health effects and symptoms.
- Causes skin irritation.
- May cause an allergic skin reaction.
- Causes serious eye damage.

Notes to physician:
- Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information:
- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters:
- In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
- Use personal protective equipment.
- Deny access to unprotected persons.

Environmental precautions:
- Do not flush into surface water or sanitary sewer system.
- Local authorities should be advised if significant spillages.
cannot be contained.

Methods and materials for containment and cleaning up:

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion:
Normal measures for preventive fire protection.

Advice on safe handling:
Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage:
Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>calcium carbonate</td>
<td>471-34-1</td>
<td>TWAEV (total dust)</td>
<td>10 mg/m³</td>
<td>CA QC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>10 mg/m³ (Calcium carbonate)</td>
<td>CA AB OEL</td>
</tr>
</tbody>
</table>

Engineering measures:
Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment
Respiratory protection:
Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as-
The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection

Remarks: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: paste
Color: white
Odor: epoxy-like
Odor Threshold: No data available
pH: ca. 7, Concentration: 500 g/l
Melting point/range / Freezing point: No data available
Boiling point: No data available
Flash point: > 102 °C (> 216 °F)
Method: closed cup
Evaporation rate: No data available
Flammability (solid, gas): No data available
Upper explosion limit: No data available
Lower explosion limit : No data available
Vapor pressure : ca. 1 hpa (0.75 mmHg) (20 °C (68 °F))
Relative vapor density : No data available
Density : ca. 1.35 g/cm³ (20 °C (68 °F))
Solubility(ies)
   Water solubility : No data available
   Solubility in other solvents : No data available
Partition coefficient: n-octanol/water : No data available
Autoignition temperature : No data available
Decomposition temperature : No data available
Viscosity
   Viscosity, dynamic : No data available
   Viscosity, kinematic : > 20.5 mm²/s (40 °C)
Explosive properties : No data available
Molecular weight : No data available

SECTION 10. STABILITY AND REACTIVITY
Reactivity : No dangerous reaction known under conditions of normal use.
Chemical stability : The product is chemically stable.
Possibility of hazardous reactions : Stable under recommended storage conditions.
Conditions to avoid : No data available
Incompatible materials : No data available
No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION
Acute toxicity
   Not classified based on available information.
Product:
Acute oral toxicity: Acute toxicity estimate: > 5,000 mg/kg
   Method: Calculation method

Acute inhalation toxicity: Acute toxicity estimate: > 40 mg/l
   Exposure time: 4 h
   Test atmosphere: vapor
   Method: Calculation method

Acute dermal toxicity: Acute toxicity estimate: > 5,000 mg/kg
   Method: Calculation method

Components:

<table>
<thead>
<tr>
<th>Component</th>
<th>Acute oral toxicity</th>
<th>Acute dermal toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol-A-(epichlorhydrin) epoxy resin</td>
<td>LD50 Oral (Rat): &gt; 5,000 mg/kg</td>
<td>LD50 Dermal (Rabbit): &gt; 20,000 mg/kg</td>
</tr>
<tr>
<td>1,4-bis(2,3-epoxypropoxy)butane</td>
<td>LD50 Oral (Rat): 1,163 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Hydrocarbons, C10-C13, aromatics, &lt;1% naphthalene</td>
<td>LD50 Oral (Rat): &gt; 5,000 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitization
Skin sensitization: May cause an allergic skin reaction.
Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.
   IARC             Not applicable
   NTP              Not applicable

Reproductive toxicity
Not classified based on available information.

STOT-single exposure
Not classified based on available information.
STOT-repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

**Components:**
- **bisphenol-A(epichlorhydrin) epoxy resin:**
  - Toxicity to fish: LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
  - Exposure time: 96 h
  - Toxicity to daphnia and other aquatic invertebrates: EC50 (Daphnia magna (Water flea)): 1.8 mg/l
  - Exposure time: 48 h
- **Hydrocarbons, C10-C13, aromatics, <1% naphthalene:**
  - Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity): EC50 (Daphnia magna (Water flea)): 1.1 mg/l
  - Exposure time: 48 h

**Persistence and degradability**
No data available

**Bioaccumulative potential**
No data available

**Mobility in soil**
No data available

**Other adverse effects**

**Product:**
Additional ecological information: Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quantities. Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**
Waste from residues: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

TDG (road/train)
UN number: UN 3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(bisphenol-A-(epichlorhydrin) epoxy resin)
Class: 9
Packing group: III
Labels: 9

International Regulations

IATA-DGR
UN/ID No.: UN 3082
Proper shipping name: Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)
Class: 9
Packing group: III
Labels: Miscellaneous Dangerous Goods
Packing instruction (cargo aircraft): 964
Packing instruction (passenger aircraft): 964

IMDG-Code
UN number: UN 3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(epoxy resin)
Class: 9
Packing group: III
Labels: 9
EmS Code: F-A, S-F
Marine pollutant: yes

IMDG-Code
Transport in accordance with 2.10.2.7 of the IMDG-Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

Special precautions for user
The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data
Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Canadian lists
No substances are subject to a Significant New Activity Notification.

SECTION 16. OTHER INFORMATION

Revision Date : 07/27/2018
Prepared by : R & D of Sika Canada Inc.

Notice to Reader:
The information contained in this Material Safety Data Sheet applies only to the actual Sika Canada product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Material Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sika.ca or 514-697-2610.

Full text of other abbreviations

ADR: Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS: Chemical Abstracts Service
DNEL: Derived no-effect level
EC50: Half maximal effective concentration
GHS: Globally Harmonized System
IATA: International Air Transport Association
IMDG: International Maritime Code for Dangerous Goods
LD50: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
OEL: Occupational Exposure Limit
PBT: Persistent, bioaccumulative and toxic
PNEC: Predicted no effect concentration
SAFETY DATA SHEET

Sikadur®-330  Part A

Version          Revision Date:          SDS Number:
2.0               07/27/2018              000000041110

Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC                Substances of Very High Concern
vPvB                 Very persistent and very bioaccumulative

CA / Z8
SAFETY DATA SHEET

Sikadur®-330 Part B

SECTION 1. IDENTIFICATION

Product name : Sikadur®-330 Part B

Manufacturer or supplier’s details

Company name : Sika Canada Inc.
601, avenue Delmar
Pointe-Claire, QC H9R 4A9
Canada
www.sika.ca

Telephone : (514) 697-2610 / 1 (800) 933-7452
Telefax : (514) 694-2792
Health and Safety Services’s e-mail address : ehs@ca.sika.com

Emergency telephone : CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the chemical and restrictions on use
For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Oral) : Category 4
Skin corrosion : Category 1A
Serious eye damage : Category 1
Skin sensitization : Sub-category 1A

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary Statements : Prevention:
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards
None known.

Supplemental information
If product is in liquid or paste form, physical or health hazards listed related to dust are not considered significant. However, product may contain substances that could be potential hazards if caused to become airborne due to grinding, sanding or other abrasive processes.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine</td>
<td>25513-64-8</td>
<td>&gt;= 60 - &lt; 70</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

General advice: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
SAFETY DATA SHEET
Sikadur®-330 Part B

If inhaled
- Move to fresh air.
- Consult a physician after significant exposure.

In case of skin contact
- Take off contaminated clothing and shoes immediately.
- Wash off with soap and plenty of water.
- Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact
- Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
- In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- Continue rinsing eyes during transport to hospital.
- Remove contact lenses.
- Keep eye wide open while rinsing.

If swallowed
- Clean mouth with water and drink afterwards plenty of water.
- Do not induce vomiting without medical advice.
- Do not give milk or alcoholic beverages.
- Never give anything by mouth to an unconscious person.
- Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed
- Health injuries may be delayed.
- Corrosive effects
- Sensitizing effects
- Gastrointestinal discomfort
- Allergic reactions
- Dermatitis
- See Section 11 for more detailed information on health effects and symptoms.
- Harmful if swallowed.
- May cause an allergic skin reaction.
- Causes serious eye damage.
- Causes severe burns.

Notes to physician
- Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information
- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters
- In the event of fire, wear self-contained breathing apparatus.
SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
Use personal protective equipment. Deny access to unprotected persons.

Environmental precautions:
Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up:
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion:
Normal measures for preventive fire protection.

Advice on safe handling:
Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.

Conditions for safe storage:
Store in original container. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters:

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>calcium carbonate</td>
<td>471-34-1</td>
<td>TWAEV (total dust)</td>
<td>10 mg/m3</td>
<td>CA QC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>10 mg/m3</td>
<td>CA AB OEL</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET

Sikadur®-330 Part B

<table>
<thead>
<tr>
<th></th>
<th>TWA</th>
<th>10 mg/m³ (Calcium carbonate)</th>
<th>CA AB OEL</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Engineering measures</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Personal protective equipment**

Respiratory protection:

Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection

Remarks:

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection:

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection:

Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific workplace.

Hygiene measures:

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>paste</td>
</tr>
<tr>
<td>Color</td>
<td>gray</td>
</tr>
<tr>
<td>Odor</td>
<td>amine-like</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET

Sikadur®-330 Part B

Version: 1.2
Revision Date: 02/01/2017
SDS Number: 000000041124

pH: ca. 11, Concentration: 500 g/l

Melting point/range / Freezing point: No data available

Boiling point/boiling range: No data available

Flash point: > 102 °C (> 216 °F)
Method: closed cup

Evaporation rate: No data available

Flammability (solid, gas): No data available

Upper explosion limit: No data available

Lower explosion limit: No data available

Vapor pressure: ca. 0.02 hpa (0.02 mmHg)

Relative vapor density: No data available

Density: ca. 1.3 g/cm³ (20 °C (68 °F) (°))

Solubility(ies)
Water solubility: insoluble

Partition coefficient: n-octanol/water: No data available

Autoignition temperature: No data available

Decomposition temperature: No data available

Viscosity
Viscosity, dynamic: No data available
Viscosity, kinematic: > 20.5 mm²/s (40 °C)

Explosive properties: No data available

Molecular weight: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical stability: The product is chemically stable.

Possibility of hazardous reactions: Stable under recommended storage conditions.

Conditions to avoid: No data available
Incompatible materials : No data available

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

**Acute toxicity**
Harmful if swallowed.

**Product:**
Acute oral toxicity : Acute toxicity estimate: 1,505 mg/kg
Method: Calculation method

**Ingredients:**
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Acute oral toxicity : LD50 Oral (Rat): 910 mg/kg

**Skin corrosion/irritation**
Causes severe burns.

**Serious eye damage/eye irritation**
Causes serious eye damage.

**Respiratory or skin sensitization**
Skin sensitization: May cause an allergic skin reaction.
Respiratory sensitization: Not classified based on available information.

**Germ cell mutagenicity**
Not classified based on available information.

**Carcinogenicity**
Not classified based on available information.
IARC Not applicable
NTP Not applicable

**Reproductive toxicity**
Not classified based on available information.

**STOT-single exposure**
Not classified based on available information.

**STOT-repeated exposure**
Not classified based on available information.

**Aspiration toxicity**
Not classified based on available information.
SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to algae: EC50 (Scenedesmus capricornutum (fresh water algae)): 29.5 mg/l
Exposure time: 72 h

Toxicity to fish (Chronic toxicity): LC50 (Leuciscus idus (Golden orfe)): 174 mg/l
Exposure time: 48 h

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects

Product:

Additional ecological information: Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

TDG (road/train)
UN number: UN 1760
Proper shipping name: CORROSIVE LIQUID, N.O.S. (Trimethylhexamethylenediamine)
Class: 8
SECTION 15. REGULATORY INFORMATION

Canadian lists
No substances are subject to a Significant New Activity Notification.

SECTION 16. OTHER INFORMATION

Revision Date : 02/01/2017
Prepared by : R & D of Sika Canada Inc.

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SAFETY DATA SHEET

Sikadur®-330  Part B

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Full text of other abbreviations

ADR  Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS  Chemical Abstracts Service
DNEL  Derived no-effect level
EC50  Half maximal effective concentration
GHS  Globally Harmonized System
IATA  International Air Transport Association
IMDG  International Maritime Code for Dangerous Goods
LD50  Median lethal dosage (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50  Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL  International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL  Occupational Exposure Limit
PBT  Persistent, bioaccumulative and toxic
PNEC  Predicted no effect concentration
SVHC  Substances of Very High Concern
vPvB  Very persistent and very bioaccumulative

CA / Z8