



Sika® Aktivator-317

Revision Date 03/11/2026

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SECTION 1. IDENTIFICATION

Product name : Sika® Aktivator-317

Other means of identification : No data available

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3E GIR Access Code: 17138

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations

Flammable liquids : Category 2

Serious eye damage : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapor.
H318 Causes serious eye damage.

Precautionary Statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equip-



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ment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
ethanol	64-17-5	Flam. Liq. 2; H225 Eye Irrit. 2A; H319	$\geq 65 - \leq 85$
acetic acid	64-19-7	Flam. Liq. 3; H226 Skin Corr. 1A; H314	$\geq 1 - \leq 3$
titanium tetrabutanolate	5593-70-4	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335, H336	$\geq 1 - \leq 3$
Bis(trimethoxysilylpropyl)amine	82985-35-1	Eye Dam. 1; H318	$\geq 1 - \leq 3$

Actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.



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If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, both acute and delayed	: No known significant effects or hazards. Excessive lachrymation Causes serious eye damage.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Foam Dry powder Carbon dioxide (CO ₂) Water spray Alcohol-resistant foam Dry chemical
Unsuitable extinguishing media	: Water jet
Hazardous combustion products	: No hazardous combustion products are known
Further information	: Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES



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| Personal precautions, protective equipment and emergency procedures | : | Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas. |
| Environmental precautions | : | Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : | Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). |

SECTION 7. HANDLING AND STORAGE

- | | | |
|---|---|---|
| Advice on protection against fire and explosion | : | Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges. |
| Advice on safe handling | : | Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products. |
| Conditions for safe storage | : | Store in original container.
Store in cool place.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations. |
| Materials to avoid | : | Explosives
Oxidizing agents
Poisonous gases
Poisonous liquids |



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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethanol	64-17-5	TWA	1,000 ppm 1,880 mg/m ³	CA AB OEL
		STEL	1,000 ppm	CA BC OEL
		STEV	1,000 ppm	CA QC OEL
acetic acid	64-19-7	TWA	10 ppm 25 mg/m ³	CA AB OEL
		STEL	15 ppm 37 mg/m ³	CA AB OEL
		TWA	10 ppm	CA BC OEL
		STEL	15 ppm	CA BC OEL
		TWAEV	10 ppm 25 mg/m ³	CA QC OEL
		STEV	15 ppm 37 mg/m ³	CA QC OEL
		TWA	10 ppm	ACGIH
		STEL	15 ppm	ACGIH

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
butan-1-ol	71-36-3	TWA	20 ppm 60 mg/m ³	CA AB OEL
		TWA	15 ppm	CA BC OEL
		C	30 ppm	CA BC OEL
		TWAEV	20 ppm	CA QC OEL
		TWA	20 ppm	ACGIH
methanol	67-56-1	TWA	200 ppm 262 mg/m ³	CA AB OEL
		STEL	250 ppm 328 mg/m ³	CA AB OEL
		TWA	200 ppm	CA BC OEL
		STEL	250 ppm	CA BC OEL
		TWAEV	200 ppm 262 mg/m ³	CA QC OEL
		STEV	250 ppm 328 mg/m ³	CA QC OEL

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.



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The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.	
Personal protective equipment	
Respiratory protection	: Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
	The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: clear light yellow
Odor	: aromatic
Odor Threshold	: No data available
pH	: ca. 5.7 (20 °C (68 °F)) Concentration: 100 %
Melting point/ range / Freezing point	: No data available



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Boiling point/boiling range	:	No data available
Flash point	:	ca. 22 °C (72 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	15 %(V)
Lower explosion limit / Lower flammability limit	:	3.5 %(V)
Vapor pressure	:	58 hpa
Relative vapor density	:	No data available
Density	:	ca. 0.85 g/cm ³ (20 °C (68 °F))
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 2 mPa.s (20 °C (68 °F))
Viscosity, kinematic	:	< 20.5 mm ² /s (40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	685 g/l Material VOC as a Low Solids Adhesive Primer

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac-	:	Stable under recommended storage conditions.



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tions	Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: No data available
Hazardous decomposition products	: butan-1-ol methanol

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

Bis(trimethoxysilylpropyl)amine:

Acute oral toxicity : LD50 Oral (Rat): 3,780 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 11,865 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

titanium tetrabutanolate:

Toxicity to fish : LC50 (Fish): 1,825 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia): 1,300 mg/l



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aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50: 225 mg/l
Exposure time: 96 h

Bis(trimethoxysilylpropyl)amine:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 130 mg/l
Exposure time: 96 h

NOEC (Oncorhynchus mykiss (rainbow trout)): 100 mg/l

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1170
Proper shipping name : Ethyl alcohol solution
Class : 3
Packing group : II
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364



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Packing instruction (passenger aircraft) : 353

IMDG-Code

UN number : UN 1170
Proper shipping name : ETHYL ALCOHOL SOLUTION
Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-D
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

TDG

UN number : UN 1170
Proper shipping name : ETHYL ALCOHOL SOLUTION
Class : 3
Packing group : II
Labels : 3
ERG Code : 127
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Canadian lists

No substances are subject to a Significant New Activity Notification.

No substances are subject to CEPA Section 84 Ministerial Conditions.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
CA AB OEL : Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
CA BC OEL : Canada. British Columbia OEL
CA QC OEL : Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit



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CA AB OEL / TWA	:	8-hour Occupational exposure limit
CA AB OEL / STEL	:	15-minute occupational exposure limit
CA BC OEL / TWA	:	8-hour time weighted average
CA BC OEL / STEL	:	short-term exposure limit
CA BC OEL / C	:	ceiling limit
CA QC OEL / TWAEV	:	Time-weighted average exposure value
CA QC OEL / STEV	:	Short-term exposure value
ADR	:	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sika.ca or 514-697-2610.

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Person who prepared the : R & D of Sika Canada Inc.
SDS

Material number : 913,517

CA / Z8