



PRODUCT DATA SHEET

Sarnafil® S 327-80 Textured

80 mil thick PVC thermoplastic membrane with textured top surface

PRODUCT DESCRIPTION

Sarnafil® S 327-80 Textured Roof Membrane is a PVC thermoplastic membrane produced with an integral polyester reinforcement for high strength, with heat-weldable seams, and a textured surface.

WHERE TO USE

Mechanically attached applications with various fastening methods, over various substrates. It can also be used in adhered applications to approved substrates.

AREAS OF APPLICATION

- In-seam disc systems
- In-seam batten, double-weld systems
- RhinoBond® systems
- New construction and reroofing

CHARACTERISTICS / ADVANTAGES

- Embossed surface
- Excellent tear strength resistance
- Hot-air welded seams for long-term performance
- Superior fire resistance
- Proven membrane performance

APPROVALS / CERTIFICATES

- FM Global
- Underwriters Laboratories
- Underwriters Laboratories Canada
- ICC Code Compliance – ESR 1157
- Miami-Dade County
- Florida Building Code
- LEED / Green Globes
- NSF/ANSI 347 : Platinum Certified
- CGSB-37.54-95. Type 4/Class B
- CSA-A123.21

PRODUCT INFORMATION

Composition / Manufacturing	High quality, PVC membrane containing ultraviolet light stabilizers, flame retardant and polyester scrim reinforcement	
Reinforcing Material	Polyester	
Packaging	80 mil (2.0 mm) Membrane* 10 ft x 100 ft (3.05 m x 30.5 m) roll, 520.29 lbs (236 kg) per roll, 6 rolls per pallet 6.56 ft x 65.6 ft (2 m x 20 m) roll, 168 lbs (76 kg) per roll, 19 rolls per pallet <small>* Made to order, minimum volume required, extended production lead times. Consult with Sika – Roofing representative for further information.</small>	
Shelf Life	N/A	
Storage Conditions	Store rolls on pallets and fully protected from the weather with clean canvas tarpaulins. Unvented polyethylene tarpaulins are not accepted due to the accumulation of moisture beneath the tarpaulin in certain weather conditions that may affect the ease of membrane weldability.	
Appearance / Colour	<ul style="list-style-type: none"> ▪ Top: Reflective Gray ▪ Bottom: Dark Gray 	
Top surface	Textured	
Overall Thickness	80 mil (2.0 mm), minimum thickness 45 mil	(ASTM D-751) (ASTM Type III D-4434 Spec. Requirement)
Thickness Above Scrim	Exceed 16 mil	(ASTM D-7635) (ASTM Type III D-4434 Spec. Requirement)

TECHNICAL INFORMATION

Resistance to Static Puncture	Pass 33 lbf (15 kg)	(ASTM D-5602) (ASTM Type III D-4434 Spec. Requirement)
Resistance to Dynamic Puncture	Pass 14.7 ft-lbf (20 J)	(ASTM D-5635) (ASTM Type III D-4434 Spec. Requirement)
Tensile Strength	325 lbf (1445 N) 200 lbf (890 N)	(ASTM D-751) (ASTM Type III D-4434 Spec. Requirement)
Elongation at Break	29.5 & 30.5% MD & CMD ¹ 15 & 15% MD & CMD ¹	(ASTM D-751) (ASTM Type III D-4434 Spec. Requirement)
<small>¹ MD = Machine Direction, CMD = Cross Machine Direction.</small>		
Tear Strength	49 lbf (218 N) 45 lbf (200 N)	(ASTM D-751) (ASTM Type III D-4434 Spec. Requirement)
Seam Strength	Pass 75% of original ¹	(ASTM D-751) (ASTM Type III D-4434 Spec. Requirement)
<small>¹ Failure occurs through membrane rupture not seam failure.</small>		
Linear Dimensional Change	-0.01% 0.5%	(ASTM D-1204) (ASTM Type III D-4434 Spec. Requirement)
Low Temperature Flexibility	Pass Pass -40°F (-40°C)	(ASTM D-2136) (ASTM Type III D-4434 Spec. Requirement)

Weight Change after Immersion in Water	Pass ± 3.0%	(ASTM D-570) (ASTM Type III D-4434 Spec. Requirement)
Resistance to UV Exposure	10,000 hours 5,000 hours Cracking (7x magnification) Ceazing (7x magnification)	(ASTM G-154) (ASTM Type III D-4434 Spec. Requirement) None None
Retention of Properties after Heat Ageing	Tensile Strength, % of original: Pass Elongation, % of original: Pass Tensile Strength, % of original: 90 Elongation, % of original: 90	(ASTM D-751) (ASTM D-751) (ASTM Type III D-4434 Spec. Requirement)

BASIS OF PRODUCT DATA

Product properties are typically averages, obtained under laboratory conditions. Reasonable variations can be expected on-site due to local factors, including environment, preparation, application, curing and test methods.

FURTHER INFORMATION

AVAILABILITY

Sarnafil® S 327-80 Textured is available directly from Sika Canada Authorized Applicators when used within a Sika® Sarnafil® Roofing or Waterproofing System. Contact Sika Canada or visit our website at www.sika.ca for further information.

WARRANTY

Upon successful completion of the installed roof by the Sika Canada Authorized Applicator, Sika Canada can provide a warranty to the Building Owner via the Authorized Applicator.

LIMITATIONS

The Ambient Air Temperature -20°C (-4°F) min. / +60°C (140°F) max. during application.

The Substrate Temperature -30°C (-22°F) min. / +60°C (140°F) max. during application.

Not to be applied directly to polystyrene products. Sarnafil/Sikaplan membranes are incompatible with asphalt, coal tar, heavy oils, roofing cements, creosote and some preservative materials

ENVIRONMENT, HEALTH & SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

APPLICATION

Sarnafil S 327 is rolled out onto the insulation board or acceptable substrate, flipped over in order to reveal textured side of membrane as the top surface, fastened to the roof deck with appropriate plates and fasteners, and heat-welded together by trained operators using hot-air welding equipment. Please consult Sika's Specification or Applicator Handbook for detailed installation procedures.

MAINTENANCE

Standard maintenance of Sarnafil and Sikaplan systems should include regular inspections of flashings, drains and termination sealants at least twice a year and after each storm.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the

user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: www.sika.ca

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