

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

SECTION 1. IDENTIFICATION

Product name : SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB
Product code : 000000000051671225

Manufacturer or supplier's details

Company name of supplier : Sika MBCC US LLC
Address : 201 POLITO AVE
Lyndhurst NJ 07071
Emergency telephone : ChemTel: +1-813-248-0585

Recommended use of the chemical and restrictions on use

Recommended use : Product for construction chemicals
Restrictions on use : Reserved for industrial and professional use.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion/irritation : Category 1B
Serious eye damage/eye irritation : Category 1
Skin sensitization : Category 1
Short-term (acute) aquatic hazard : Category 1
Long-term (chronic) aquatic hazard : Category 1

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

Precautionary Statements : **Prevention:**
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P273 Avoid release to the environment.
P260 Do not breathe dust or mist.
P272 Contaminated work clothing should not be allowed out of the workplace.
P264 Wash face, hands and any exposed skin thoroughly after handling.

Response:
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P303 + P361 + P352 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P391 Collect spillage.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P310 Immediately call a POISON CENTER or doctor/ physician.

Storage:
P405 Store locked up.

Disposal:
P501 Dispose of contents/container to appropriate hazardous waste collection point.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Polyamines

Components

Chemical name	CAS-No.	Concentration (% w/w)
modified Isophoronediamine	90530-15-7	>= 1 - < 7
m-Phenylenebis(methylamine)	1477-55-0	>= 1 - < 5
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	>= 1 - < 5

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

- Show this material safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.
- Notes to physician : Treat symptomatically.
-

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Foam
Water spray
Dry powder
Carbon dioxide (CO₂)
- Unsuitable extinguishing media : water jet
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version	Revision Date:	SDS Number:	Date of last issue: 06/09/2020
1.1	01/05/2021	000000259905	Date of first issue: 06/09/2020

be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame. Protect from direct sunlight. Store protected against freezing.

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

Materials to avoid : Observe TRGS 509/510 storage rules.
Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
m-Phenylenebis(methylamine)	1477-55-0	CLV	0.1 mg/m ³	ACGIHTLV
		CLV	0.1 mg/m ³	29 CFR 1910.1000 (Table Z-1-A)
		Ceil_Time	0.1 mg/m ³	NIOSH
		CLV	0.018 ppm	ACGIHTLV
		C	0.018 ppm	ACGIH
		C	0.1 mg/m ³	NIOSH REL
		C	0.1 mg/m ³	OSHA P0

Engineering measures : No applicable information available.

Personal protective equipment

Respiratory protection : Wear a NIOSH-certified (or equivalent) respirator as necessary.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Protective measures : Do not inhale gases/vapours/aerosols.
Avoid contact with the skin, eyes and clothing.
Handle in accordance with good building materials hygiene and safety practice.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: amber
Odor	: amine-like
pH	: insoluble Not applicable
Freezing point	: approx. 32 °F / -0.00 °C (for a component of this mixture)
Boiling range	: 212 - 392 °F / 100 - 200 °C
Flash point	: A flash point determination is unnecessary due to the high water content. > 212 °F / > 100 °C
Evaporation rate	: No applicable information available.
Upper explosion limit / Upper flammability limit	: No applicable information available.
Lower explosion limit / Lower flammability limit	: No applicable information available.
Relative density	: No applicable information available.
Density	: approx. 1.038 g/cm ³ (75 °F / 24 °C)
Solubility(ies)	
Water solubility	: partly soluble (68 °F / 20 °C)
Solubility in other solvents	: No applicable information available.
Autoignition temperature	: > 842 °F / > 450 °C Method: Mineral Oil Hydrocarbons; Determination of Ignition Temperature.
Decomposition temperature	: No decomposition if stored and handled as prescribed/indicated.
Viscosity	
Viscosity, dynamic	: No applicable information available.
Viscosity, kinematic	: No applicable information available.
Explosive properties	: Not explosive

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1	Revision Date: 01/05/2021	SDS Number: 000000259905	Date of last issue: 06/09/2020 Date of first issue: 06/09/2020
----------------	------------------------------	-----------------------------	---

Not explosive

- Oxidizing properties : Based on its structural properties the product is not classified as oxidizing.
- Sublimation point : No applicable information available.
- Metal corrosion rate : Corrosive effects to metal are not anticipated.

SECTION 10. STABILITY AND REACTIVITY

- Reactivity : No hazardous reactions if stored and handled as prescribed/indicated.
- Chemical stability : The product is stable if stored and handled as prescribed/indicated.
- Possibility of hazardous reactions : No decomposition if stored and applied as directed.
- Conditions to avoid : See SDS section 7 - Handling and storage.
- Incompatible materials : Oxidizing agents
strong alkalis
Acids
- Hazardous decomposition products : No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Product:

- Acute oral toxicity : Remarks: No applicable information available.
- Acute inhalation toxicity : Remarks: No applicable information available.
- Acute dermal toxicity : Remarks: No applicable information available.

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks : The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Persistence and degradability

No data available

Bioaccumulative potential

Components:

modified Isophoronediamine:

Partition coefficient: n-octanol/water : log Pow: 1.86
Method: other (calculated)

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

m-Phenylenebis(methylamine):

Partition coefficient: n-octanol/water : log Pow: 0.18 (77 °F / 25 °C)
pH: 10.3 - 10.4
Method: Partition coefficient (n-octanol/water), Shake-flask method
GLP: yes

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Partition coefficient: n-octanol/water : log Pow: 0.99 (73 °F / 23 °C)
pH: 6.3
Method: Partition coefficient
GLP: no

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with national, state and local regulations.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Do not discharge into drains/surface waters/groundwater.

Contaminated packaging : Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
(M-PHENYLENEBIS(METHYLAMINE))
Class : 8
Packing group : II
Labels : 8

IATA-DGR

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

UN/ID No. : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S. (M-PHENYLENEBIS(METHYLAMINE))
Class : 8
Packing group : II
Labels : Corrosive
Packing instruction (cargo aircraft) : 855
Packing instruction (passenger aircraft) : 851

IMDG-Code

UN number : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S. (M-PHENYLENEBIS(METHYLAMINE))
Class : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 2735
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S. (M-PHENYLENEBIS(METHYLAMINE))
Class : 8
Packing group : II
Labels : CORROSIVE
ERG Code : 153
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

US State Regulations

Pennsylvania Right To Know

m-Phenylenebis(methylamine) 1477-55-0

New Jersey Right To Know

m-Phenylenebis(methylamine) 1477-55-0
3-aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2

The ingredients of this product are reported in the following inventories:

TSCA : All chemical substances in this product are either listed as

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version 1.1 Revision Date: 01/05/2021 SDS Number: 000000259905 Date of last issue: 06/09/2020
Date of first issue: 06/09/2020

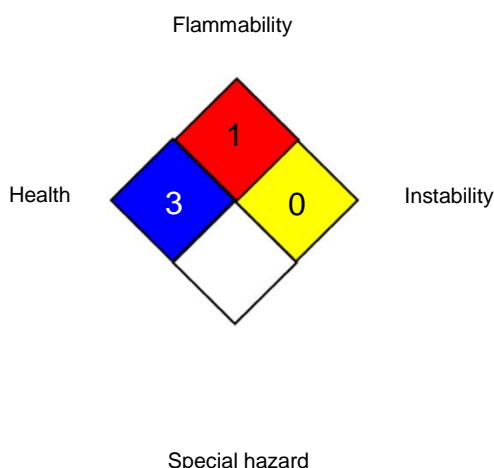
active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

DSL : All components of this product are on the Canadian DSL

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	<input type="text"/>	<input type="text"/>
FLAMMABILITY	<input type="text"/>	
PHYSICAL HAZARD	<input type="text"/>	

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

- 29 CFR 1910.1000 (Table Z-1-A) : OSHA - Table Z-1-A (29 CFR 1910.1000)
- ACGIH : USA. ACGIH Threshold Limit Values (TLV)
- ACGIHTLV : American Conference of Governmental Industrial Hygienists - threshold limit values (US)
- NIOSH : NIOSH Pocket Guide to Chemical Hazards (US)
- NIOSH REL : USA. NIOSH Recommended Exposure Limits
- OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
- 29 CFR 1910.1000 (Table Z-1-A) / CLV : Ceiling Limit Value:
- ACGIH / C : Ceiling limit
- ACGIHTLV / CLV : Ceiling Limit Value:
- NIOSH / Ceil_Time : Ceiling Limit Value and Time Period (if specified):
- NIOSH REL / C : Ceiling value not be exceeded at any time.
- OSHA P0 / C : Ceiling limit

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version	Revision Date:	SDS Number:	Date of last issue: 06/09/2020
1.1	01/05/2021	000000259905	Date of first issue: 06/09/2020

Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 01/05/2021

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

IMPORTANT: WHILE THE DESCRIPTIONS, DESIGNS, DATA AND INFORMATION CONTAINED HEREIN ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE ACCURATE, IT IS PROVIDED FOR YOUR GUIDANCE ONLY. BECAUSE MANY FACTORS MAY AFFECT PROCESSING OR APPLICATION/USE, WE RECOMMEND THAT YOU MAKE TESTS TO DETERMINE THE SUITABILITY OF A PRODUCT FOR YOUR PARTICULAR PURPOSE PRIOR TO USE. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, DATA OR DESIGNS PROVIDED BE

SAFETY DATA SHEET

SikaEmaco P 124 Part B Formerly MEmaco P 124 PTB



Version	Revision Date:	SDS Number:	Date of last issue: 06/09/2020
1.1	01/05/2021	000000259905	Date of first issue: 06/09/2020

CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE. FURTHER, YOU EXPRESSLY UNDERSTAND AND AGREE THAT THE DESCRIPTIONS, DESIGNS, DATA, AND INFORMATION FURNISHED BY OUR COMPANY HEREUNDER ARE GIVEN GRATIS AND WE ASSUME NO OBLIGATION OR LIABILITY FOR THE DESCRIPTION, DESIGNS, DATA AND INFORMATION GIVEN OR RESULTS OBTAINED, ALL SUCH BEING GIVEN AND ACCEPTED AT YOUR RISK.

US / EN