

**SECTION 1. IDENTIFICATION**

Product name	:	PACT-80 Part B
Other means of identification	:	No data available
Company name	:	www.sika.ca Canada Pointe-Claire, QC H9R 4A9 601, avenue Delmar Sika Canada Inc.
Telephone	:	(514) 697-2610 / 1 (800) 933-7452
Telefax	:	(514) 694-2792
E-mail address	:	ehs@ca.sika.com
Emergency telephone	:	CANUTEC (collect) (613) 996-6666 (24 hours)
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with the Hazardous Products Regulations**

Acute toxicity (Inhalation)	:	Category 4
Respiratory sensitization	:	Category 1
Skin sensitization	:	Category 1
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system, Central nervous system)

**GHS label elements**

Hazard pictograms



Signal Word : Danger

Hazard Statements : H317 May cause an allergic skin reaction.  
H332 Harmful if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.



## Precautionary Statements

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**Prevention:**

P261 Avoid breathing mist or vapors.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves.

P284 In case of inadequate ventilation wear respiratory protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of water.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.

P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Aliphatic polyisocyanate	28182-81-2	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335	$\geq 60$ - $< 80$
2-methoxy-1-methylethyl acetate	108-65-6	Flam. Liq. 3; H226 STOT SE 3; H336	$\geq 30$ - $< 60$
hexamethylene-di-isocyanate	822-06-0	Acute Tox. 1; H330 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317	$\geq 0.1$ - $< 1$



	STOT SE 3; H335	
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Actual concentration or concentration range is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
  
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
  
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
  
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
  
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
  
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitizing effects  
Asthmatic appearance  
Cough  
Respiratory disorder  
Allergic reactions  
Headache  
Loss of balance  
Vertigo  
May cause an allergic skin reaction.  
Harmful if inhaled.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.
  
- Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
  
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.



Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

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**SECTION 7. HANDLING AND STORAGE**

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid formation of aerosol. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.



**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Aliphatic polyisocyanate	28182-81-2	TWA	0.005 ppm	CA BC OEL
		C	0.01 ppm	CA BC OEL
2-methoxy-1-methylethyl acetate	108-65-6	TWA	50 ppm	CA BC OEL
		STEL	75 ppm	CA BC OEL
		TWA	50 ppm 270 mg/m3	CA ON OEL
hexamethylene-di-isocyanate	822-06-0	TWA	0.005 ppm 0.03 mg/m3	CA AB OEL
		TWA	0.005 ppm	CA BC OEL
		C	0.01 ppm	CA BC OEL
		TWA	0.005 ppm	CA ON OEL
		C	0.02 ppm	CA ON OEL
		TWAEV	0.005 ppm 0.034 mg/m3	CA QC OEL
		TWA	0.005 ppm	ACGIH

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.



Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid

Color : clear

Odor : ester-like

Odor Threshold : No data available

pH : No data available

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : No data available

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : 3.1 hpa

Relative vapor density : No data available

Density : 1.09 g/ml (23.7 °C (74.7 °F))

Solubility(ies)

    Water solubility : insoluble

    Solubility in other solvents : No data available

Partition coefficient: n- : No data available



octanol/water

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : 90 mm<sup>2</sup>/s ( 23.7 °C (74.7 °F))

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds (VOC) content : 270 g/l  
A+B Combined

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## SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : No decomposition if stored and applied as directed.

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## SECTION 11. TOXICOLOGICAL INFORMATION

### Acute toxicity

Harmful if inhaled.

### Components:

#### Aliphatic polyisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 2,500 mg/kg

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgment

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg



**2-methoxy-1-methylethyl acetate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

**hexamethylene-di-isocyanate:**

Acute oral toxicity : LD50 Oral (Rat): 746 mg/kg  
Acute inhalation toxicity : LC50 (Rat): 0.124 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor  
Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Respiratory or skin sensitization**

**Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC** Not applicable

**OSHA** Not applicable

**NTP** Not applicable

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

May cause respiratory irritation.  
May cause drowsiness or dizziness.

**STOT-repeated exposure**

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.





**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

**SECTION 14. TRANSPORT INFORMATION**

**International Regulations**

**IATA-DGR**

Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation**

**TDG**

Not regulated as a dangerous good



## SECTION 15. REGULATORY INFORMATION

### Canadian lists

No substances are subject to a Significant New Activity Notification.

## SECTION 16. OTHER INFORMATION

### Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
CA AB OEL	:	Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
CA BC OEL	:	Canada. British Columbia OEL
CA ON OEL	:	Ontario Table of Occupational Exposure Limits made under the Occupational Health and Safety Act.
CA QC OEL	:	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
ACGIH / TWA	:	8-hour, time-weighted average
CA AB OEL / TWA	:	8-hour Occupational exposure limit
CA BC OEL / TWA	:	8-hour time weighted average
CA BC OEL / STEL	:	short-term exposure limit
CA BC OEL / C	:	ceiling limit
CA ON OEL / C	:	Ceiling Limit (C)
CA ON OEL / TWA	:	Time-Weighted Average Limit (TWA)
CA QC OEL / TWAEV	:	Time-weighted average exposure value
ADR	:	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency



SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

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