



SikaTop® Armatec®-110 EpoCem® Part B

Revision Date 07/29/2026

Print Date 07/29/2026

SECTION 1. IDENTIFICATION

Product name : SikaTop® Armatec®-110 EpoCem® Part B

Other means of identification : No data available

Company name : Sika Canada Inc.
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3E GIR Access Code: 17138

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations

Skin corrosion : Category 1

Serious eye damage : Category 1

Skin sensitization : Sub-category 1A

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Supplemental Hazard Statements : Corrosive to the respiratory tract.



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Precautionary Statements

:

Prevention:

P261 Avoid breathing mist or vapors.
P264 Wash hands and exposed skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves, protective clothing, eye protection, face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or a doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or a doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice or attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents and container to an approved waste disposal plant.

Additional Labeling

No data available

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
2-Propenenitrile, reaction products with 3-amino-1,5,5-trimethylcyclohexanemethanamine	90530-15-7	Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 3 - < 5
dicyclohexylamine	101-83-7	Acute Tox. 4; H302	>= 1 - < 3



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Isophoronediamine	2855-13-2	Skin Corr. 1B; H314 Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 1 - < 3
m-phenylenebis(methylamine)	1477-55-0	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Corr. 1B; H314 Skin Sens. 1B; H317	>= 1 - < 3
formic acid	64-18-6	Flam. Liq. 3; H226 Met. Corr. 1; H290 Acute Tox. 4; H302 Acute Tox. 3; H331 Skin Corr. 1A; H314 Eye Dam. 1; H318	>= 0.1 - < 1

Actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.

Keep comfortable for breathing.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

Wash contaminated clothing before reuse.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.



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	Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	: May cause an allergic skin reaction. Causes serious eye damage. Causes severe burns. Health injuries may be delayed. corrosive effects sensitizing effects Allergic reactions Dermatitis
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	: No data available
Hazardous combustion products	: No hazardous combustion products are known
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons. For further information refer to section 8.
Environmental precautions	: Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.



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SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

Store locked up.
- Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids
Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
m-phenylenebis(methylamine)	1477-55-0	(c)	0.1 mg/m3	CA AB OEL
		C	0.1 mg/m3	CA BC OEL
		C	0.1 mg/m3	CA QC OEL
		C	0.018 ppm	ACGIH



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formic acid	64-18-6	TWA	5 ppm 9.4 mg/m ³	CA AB OEL
		STEL	10 ppm 19 mg/m ³	CA AB OEL
		TWA	5 ppm	CA BC OEL
		STEL	10 ppm	CA BC OEL
		STEV	10 ppm 19 mg/m ³	CA QC OEL
		TWAEV	5 ppm 9.4 mg/m ³	CA QC OEL
		TWA	5 ppm	ACGIH

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES



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Appearance	: liquid
Color	: clear
Odor	: amine-like
Odor Threshold	: No data available
pH	: ca. 10
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: > 101 °C (214 °F) (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 23 hpa
Relative vapor density	: No data available
Density	: ca. 1.03 g/cm ³ (23 °C (73 °F))
Solubility(ies)	
Water solubility	: soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available



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Explosive properties	:	No data available
Oxidizing properties	:	No data available
Particle characteristics		
Particle size	:	No data available
Particle Size Distribution	:	No data available
Volatile organic compounds (VOC) content	:	7 g/l A+B+C Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Likely routes of exposure and symptoms related to physical, chemical, and toxicological characteristics

Inhalation	Likely route of exposure. Corrosive effects
Eyes	Likely route of exposure via accidental contact. Causes serious eye damage. Excessive lachrymation.
Skin	Main route of exposure via direct contact. Causes skin burns. May cause an allergic skin reaction. Dermatitis. Sensitising effects.
Ingestion	No data available

Delayed, immediate, and chronic effects

Short-term exposure

Immediate effects	Immediate irritation to the skin. Immediate irritation to the eyes.
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Delayed effects

Symptoms of an allergic reaction may be delayed several hours or days after exposure.

Long-term exposure

Immediate effects

No data available

Delayed effects

No data available

Acute toxicity

Not classified based on available information.

Components:

Isophoronediamine:

- Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg
- Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
- Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

m-phenylenebis(methylamine):

- Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg
- Acute inhalation toxicity : LC50 (Rat): 1.34 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: Corrosive to the respiratory tract.
- Acute dermal toxicity : LD50 Dermal (Rat): > 3,100 mg/kg

formic acid:

- Acute oral toxicity : LD50 Oral (Rat): 730 mg/kg
- Acute inhalation toxicity : LC50 (Rat): 7.4 mg/l
Exposure time: 4 h
Test atmosphere: vapor

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.



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Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

Corrosive to the respiratory tract.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Isophoronediamine:

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l

NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l

m-phenylenebis(methylamine):

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l
Exposure time: 48 h



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Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
May be harmful to the environment if released in large quantities.
Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation



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TDG

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

Canadian lists

No substances are subject to a Significant New Activity Notification.

No substances are subject to CEPA Section 84 Ministerial Conditions.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
CA AB OEL	:	Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
CA BC OEL	:	Canada. British Columbia OEL
CA QC OEL	:	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for air-borne contaminants
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / C	:	Ceiling limit
CA AB OEL / TWA	:	8-hour Occupational exposure limit
CA AB OEL / STEL	:	15-minute occupational exposure limit
CA AB OEL / (c)	:	ceiling occupational exposure limit
CA BC OEL / TWA	:	8-hour time weighted average
CA BC OEL / STEL	:	short-term exposure limit
CA BC OEL / C	:	ceiling limit
CA QC OEL / TWAEV	:	Time-weighted average exposure value
CA QC OEL / STEV	:	Short-term exposure value
CA QC OEL / C	:	Ceiling
ADR	:	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at



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	once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

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Person who prepared the SDS : R & D of Sika Canada Inc.

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